

Innovative fully biodegradable mulching films & fruit protection bags for sustainable agricultural practices LIFE14 ENV/ES/000486
LIFE MULTIBIOSOL



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PROJECT REFERENCE

LIFE14 ENV/ES/000486

DURATION

01-SEP-2015 to 31-MAY -
2019

TOTAL BUDGET

2,036,680.00 €

EU CONTRIBUTION

1,222,002.00 €

PROJECT LOCATION

Vlaams Gewest(België -
Belgique) Aragón(España)
Midi-Pyrénées(France)
Toscana(Italia)

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*Co-funded by the European Union
through the LIFE Programme*



MULCHING FILM



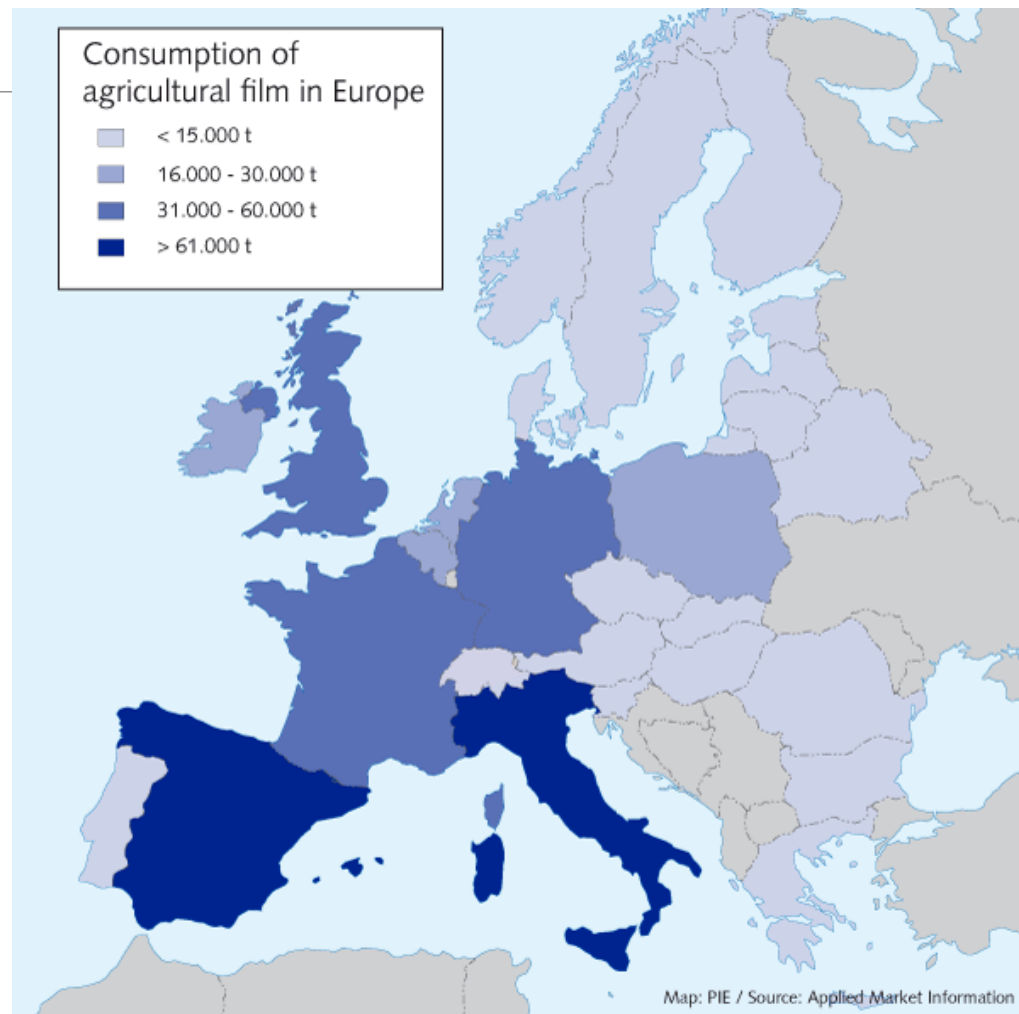
- ✓ Retains H₂O and nutrients
- ✓ Prevents the growth of weeds
- ✓ Creates the appropriate micro-climate in the rhizosphere

FRUIT BAGS



- ✓ Protects from plagues
- ✓ Isolates the fruit from coming into contact with phytosanitary products
- ✓ Creates uniform color on the skin of the fruit

EU numbers



Recollection



Transport - High volume, long distances

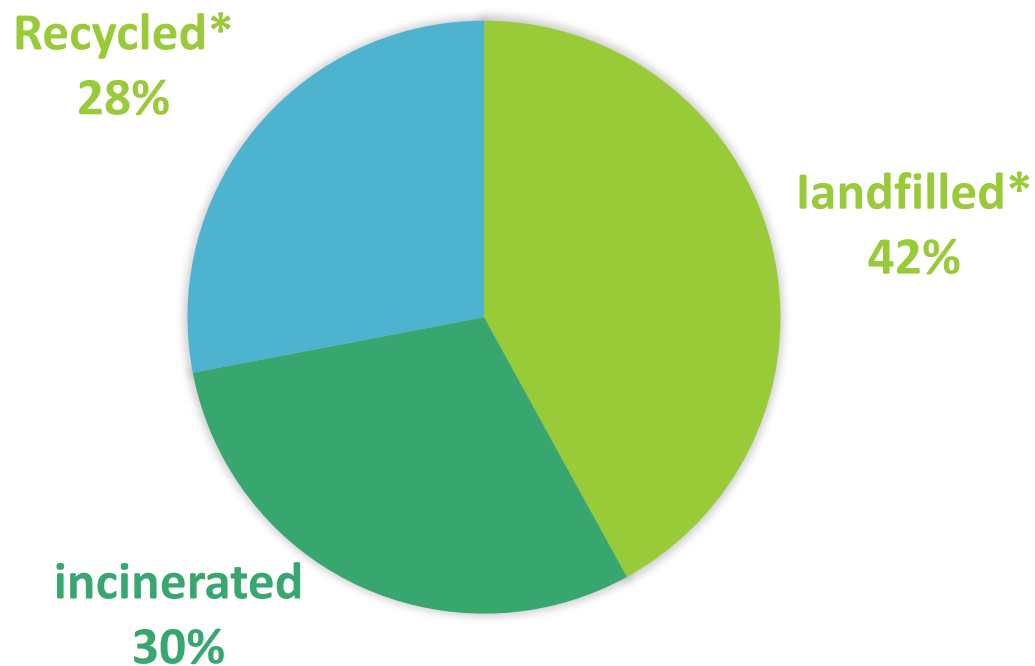
Recycle – Dirty, Humid, Low Quality



Collect – large quantity + dispersion

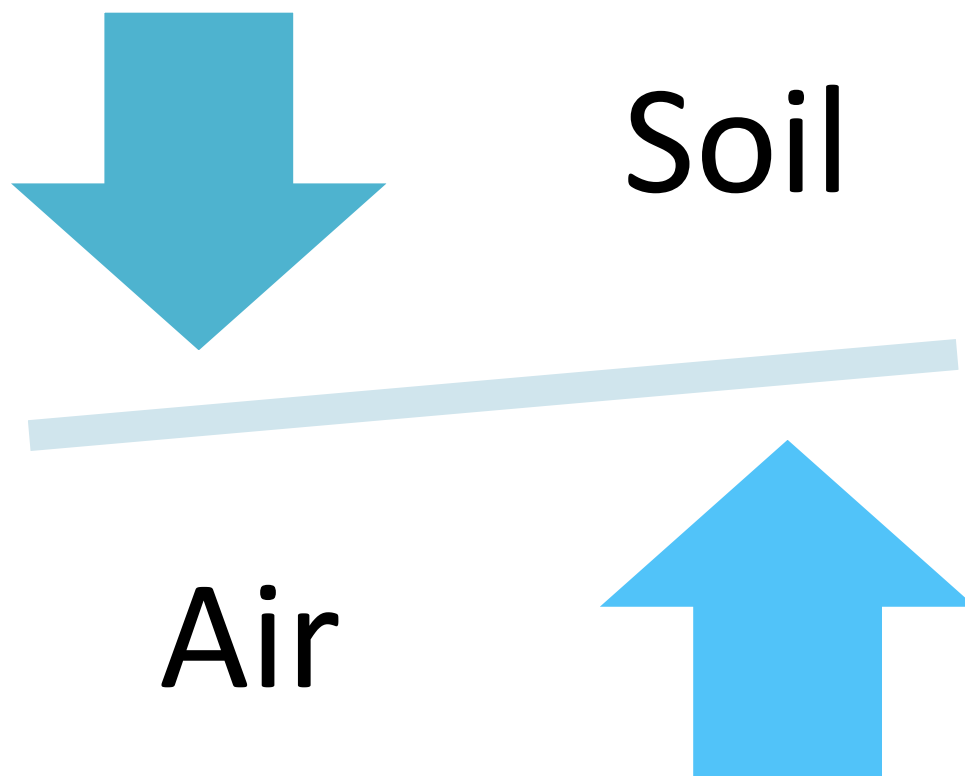
Recycle – Dirty, Humid, Low Quality

END-OF-LIFE MANAGEMENT OF *COLLECTED* AGRICULTURAL PLASTICS



**No incentives
Cost's farmer €€€*

Pollution & GHG Emissions





A BIODEGRADABLE SOLUTION TO AGRICULTURE'S
PLASTIC WASTE PROBLEM

Objectives

Eliminate Waste Management

No removal or transport



Develop new biodegradable plastic films

Renewable raw materials

Low carbon footprint

Improve soil and product quality

Oligoelements

Commercially viable

Action Plan

Raw materials

- 100% biodegradable
- Polymers based on natural sources

1 Production processes

- Materials extrusion
- Film blowing
- Injection moulding

2 Validation of plastics in laboratory

- Mechanical tests of materials
- Tests for certification OK
BIODEGRADABLE SOIL

3 Validation of plastics products in fields

- Tomato (Spain and France), pepper and cucumber in Spain and sweet potato in Belgium
- Bags for apple and peach (Spain)

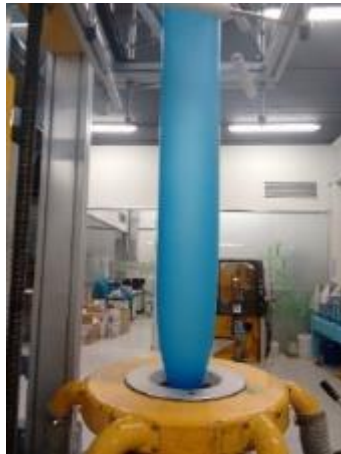
4 Validation of quality:

- Soil
- Crop (Pre-harvest)
- Product (Post-harvest)

Expected results

- Reduction of plastic waste
- Less CO₂ emitted during the production of plastics/Non-emissions from disposal
- Improvement of soil quality
- Improvement in crop quality
- Certification OK BIODEGRADABLE SOIL

1. Production Process



2. Validation in Laboratory

ARCHA

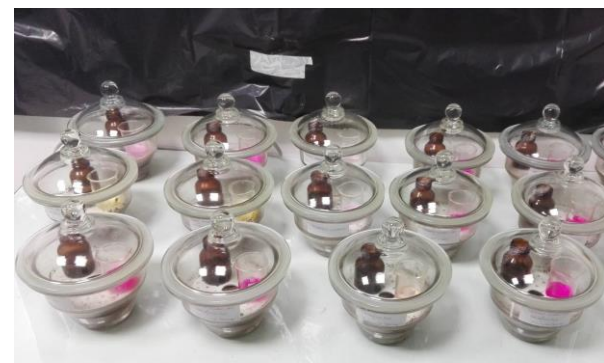
Thickness



**Strength &
resistance to tearing**



UV Ray testing



Biodegradability

Heavy Metal Presence

Phytotoxicity

Application of mulching films





Application of mulching films and
planting





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Crop Analyses



Chlorophyll



Nutritional State

Soil Analyses



Weed growth
Monitoring of plastics



Conductivity
Organic Material
C/N balance
Composition





Incorporation of mulching films into
the soil post-harvest

Application biobags on fruit trees





Application bioclips

4. Post Harvest Tests



Weight



Caliber



°Brix



Non-destructive Texture

Nutritional
compounds and
Mineral
Composition



Disease Presence





small



Correct degree of
maturity



big



control

Varying degrees of bag coloration





PROJECT RESULTS



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Pepper

2016 trials

9 + 1 control



Tomate



2017 trials

6 + 1 control

Control



M21 a



N04 a



P91 a



M21 b

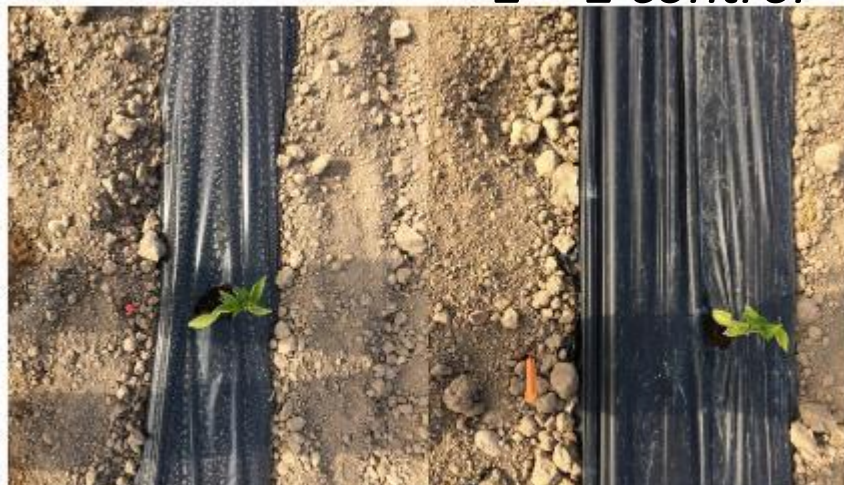


N04 b



P91 b





8 de Junio

28 de Junio



Control plastic (left)
Multibiosol plastic (right)



15 days after rain



Control

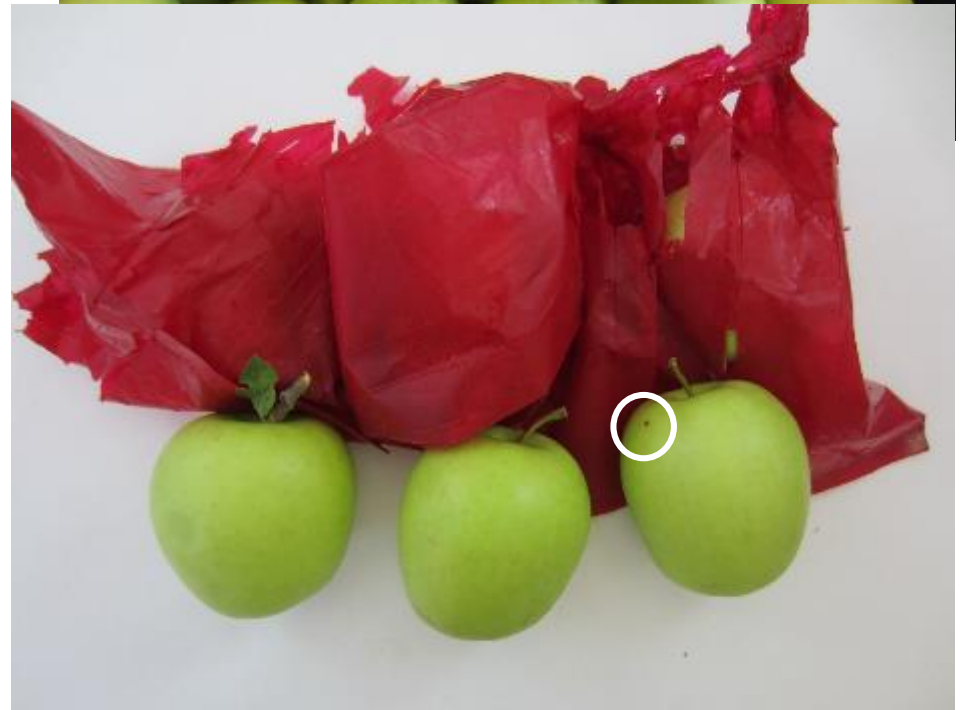


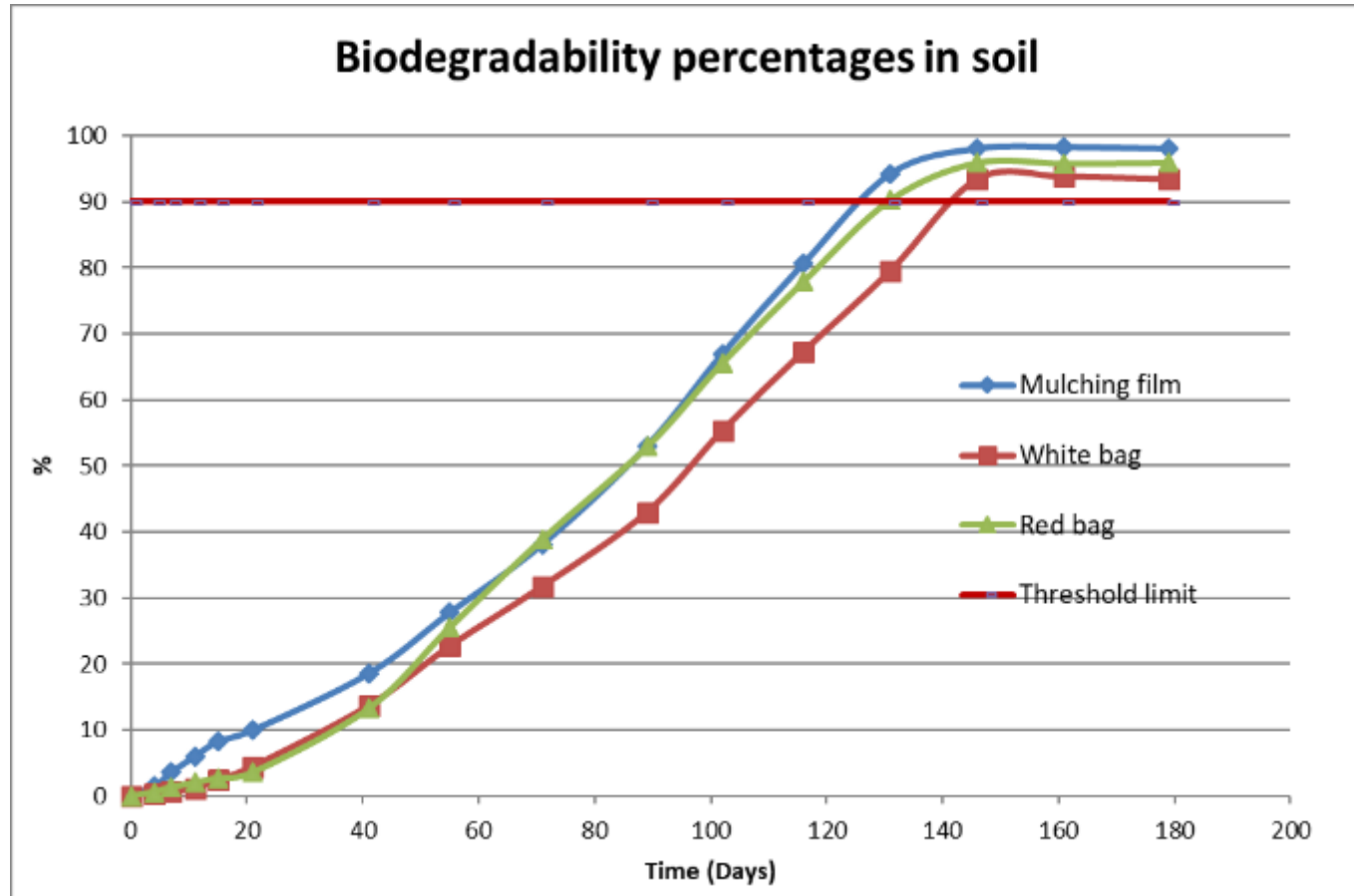
Biodegradable



Color necessary to qualify for “Calanda peach” label →







90% threshold
has been
reached
within time
limit (2 years)



Conclusions

	Mulching Film	Fruit Bags	Clips	Conclusion
<i>Function</i>	Replaces LDPE	Replaces Parrafin lined paper	Replaces metal staples	Reduction of non-renewable waste
<i>Application / Collection</i>	Easy to apply Incorporate into soil after harvest			Fully biodegradable, no collection necessary. Savings (time, money, GHG emissions)
<i>Resistance</i>	No tearing in final composition	Microperforations added to avoid water buildup	Size reduced	Products last the whole growth cycle of the plant and are intact at the time of harvest
<i>Quality of crops</i>	Adequate nutritional state of the crops throughout growing cycle. Disease reduction. Improved commercial quality. Reduced pesticide use.			Improve crop quality
<i>Quality of soil</i>	Prevents weeds Provides important elements to the soil upon incorporation			Improve soil quality Reduce soil pollution

Looking to the future

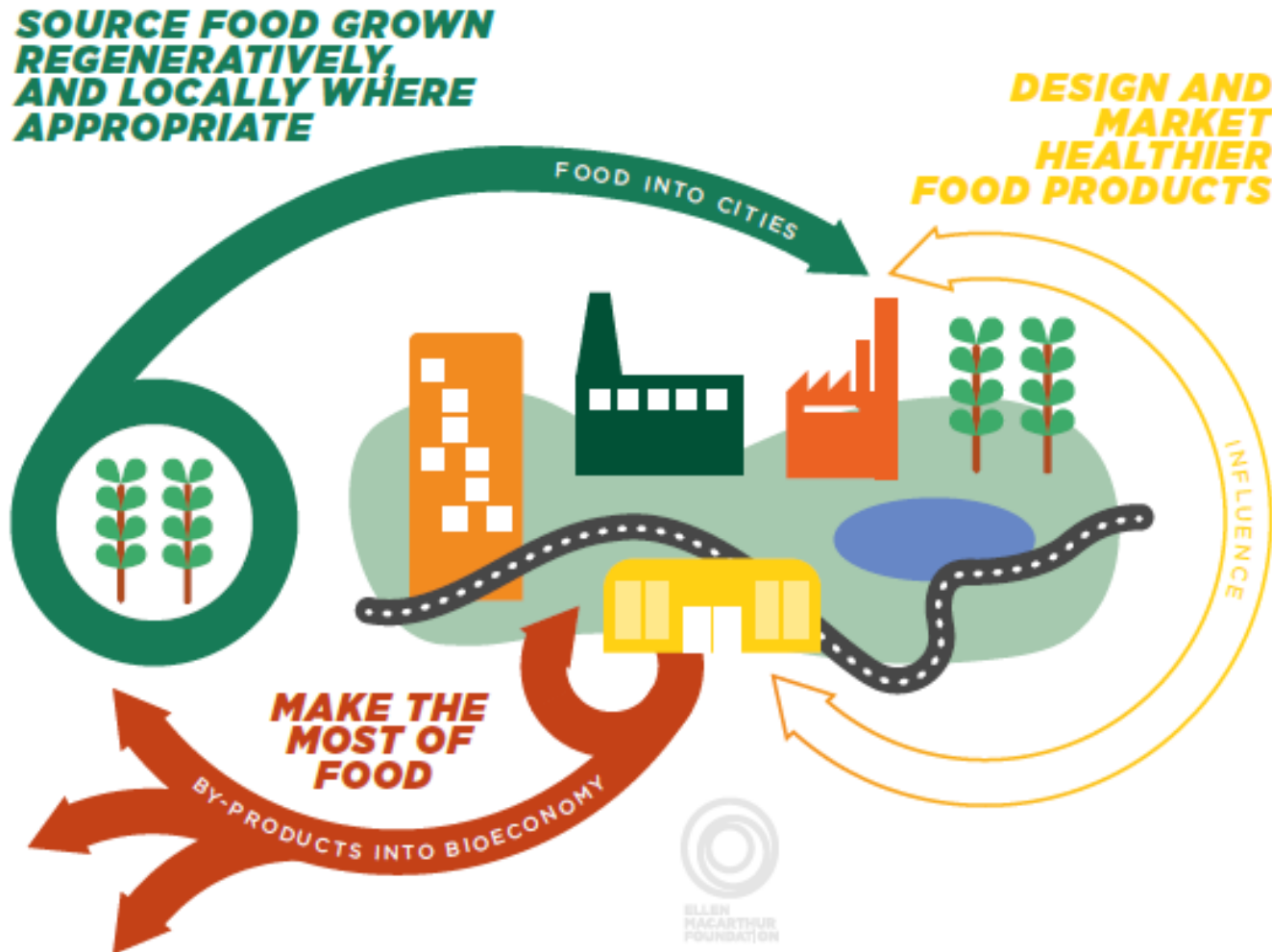
TECHNICAL

- ❖ Replace certain % of virgin feedstock for food waste feedstock so as to....
 - increase renewability of the product
 - decrease land & resource use associated with the raw materials (*LCA results pending*)

PRICE

- ❖ Achieve a market price equivalent to or cheaper than fossil fuel based plastic options so as to....
 - make the solution economically feasible for all farmers (small scale, large scale, organic, conventional)

Source: Ellen Macarthur Foundation, Report “Cities and Circular Economy for Food”



What's holding the market back?

TECHNICALLY

- ❖ Extraction of raw materials from waste has been proven at a lab scale, no commercial (industrial scale) application readily available.
- ❖ Continuity of supply (quantity, quality of feed stock).

SOLUTIONS NEEDED

Investment in technologies to scale the circular economy

What's holding the market back?

ECONOMICALLY

- ❖ Prices of biodegradable solutions are still significantly higher than conventional plastic solutions
- ❖ No incentive for farmer to change

SOLUTIONS NEEDED

Policy

A tax on single use agricultural plastics

And / Or

Subsidy for biodegradable ones



Material	LDPE	BIO VAL	Multibiosol
Width (m)	0,9	0,9	0,8
Lenght (m)	750	2800	750
Thickness (m)	0,00005	0,000015	0,00003
Calculated volumen (cm3)	33750	37800	18000
Weight (Kg)	37	50	22,96
Calculated weight (g)	37000	50000	22962,6
Density (g/cm3)	1,096	1,323	1,2757
Price (€/Kg)	2,664	5,916	5,5632
Calculated Price (€/cm3)	0,003	0,008	0,007
Calculated Price	98,57 €	295,80 €	127,75 €

For the calculation, the following conditions have been taken into account:

- Differences in thickness: 50 micron polyethylene mulching
- Differences in density of biomaterials is important.
- Difference in price of biobased polymer depending on the quantity:
 - **For a complete truck (22 tns) DAP Zaragoza: 2,9 €/Kg**
 - For less than 1 tn DAP Zaragoza: 3,6 €/Kg

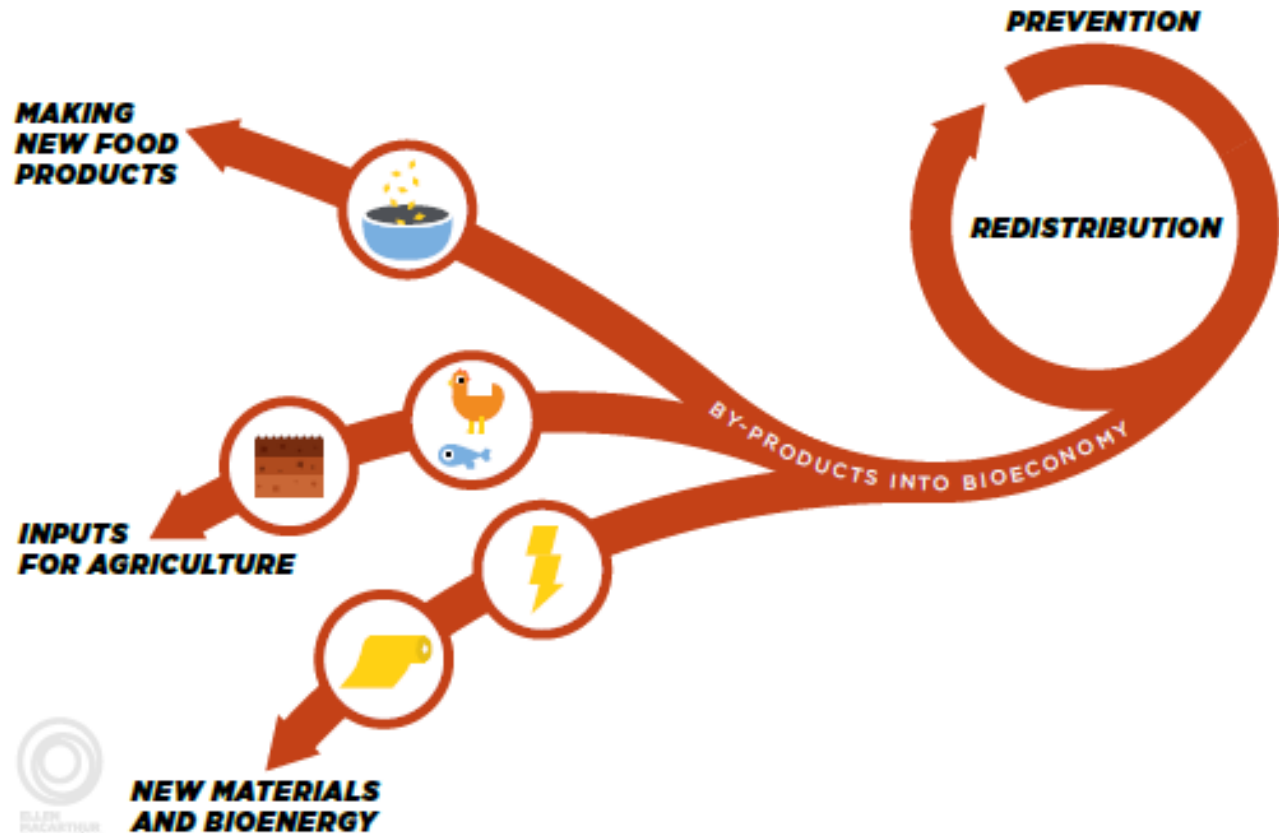
Actual cost of using material for farmer / ha

- ✓ To cover an area of 1 hectare (100 mx100 m) we would need around 50 lines or rows of 100 m of length which is 5.000 m of film (5.000/750 = 6,6 aprox. 7 rolls of 750 m).

Material	LDPE	BIO VAL	Multibiosol
Width (m)	1	1	1
Length (m)	5000	5000	5000
Thickness (m)	0,000015	0,000015	0,000015
Calculated Price for 1 Ha	219,04 €	586,90 €	532,27 €
Cost of removal (per Ha)	200 €	0 €	0 €
Discount 30% cost	0 €	176,07 €	159,68 €
TOTAL (€/Ha)	419,04 €	410,83 €	372,59 €

- Lowest cost (€ 200/ha) for mulching and treatment. Costs of removal and disposal are included (between 200 and 400 €/ha according to the country legal requirements). The cost in Belgium of mechanical cleaning (120 €) and removal and disposal (55 €) in total 175 €.
- Discount of 30% applied for the use of biodegradable according to RD 533/2017, of May 26, which regulates the funds and operational programs of the organizations of producers of fruits and vegetables.

Source: Ellen Macarthur Foundation, Report “Cities and Circular Economy for Food”



You're invited!

To the **Final Conference** for **LIFE**
Multibiosol

Where: Zaragoza, Spain

When: May 29th 2019

Activities: Visits to the field &
production lines, **round table**
discussion with industry experts,
Spanish food & wine

To RSVP please
talk to me afterwards

Or

write me an email at

Priya@transferconsultancy.com





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