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WORKSHOP PISA
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Circular Economy: Exploitation of low cost - high value fruit and vegetable by-products and other low impact agricultural strategies

Diego Redondo, PhD.

Vegetal Nutrition Department. Aula Dei Experimental Station

e-mail: dredondo@eead.csic.es

jesus.val@csic.es

Research Group on Plant-based Foods

Grupo de Investigación en Alimentos de Origen Vegetal



***From the field
to the table***



AULA DEI EXPERIMENTAL STATION

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Nutrition of Fruit Crops



- The development of **agronomic techniques** to improve fruit quality
- The development of **non-destructive techniques** to evaluate fruit quality
- The study of **calcium metabolism** in fruit trees and development of **strategies for foliar treatments**
- The development of **postharvest physical treatments** to reduce the incidence of physiopathies
- The study of the **proteomics of the fruit** and its physiological alterations
- The study of **allergens** of the fruit



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Re-use of thinned fruit by-products for functional and/or technological applications

CIRCULAR ECONOMY

Calcium foliar applications using only food additives: a sustainable alternative for crop nutrition

REDUCTION OF ENVIRONMENTAL IMPACT

Low impact treatments without chemicals to maintain the quality of fruits during storage

REDUCTION OF ENVIRONMENTAL IMPACT



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Re-use of thinned fruit by-products for functional and/or technological applications

- **Objective:**
 - Increase final size
 - Avoid excessive weight in branches
 - Uniform distribution
 - Minimize alternate bearing
- **Dates:**
 - 30-40 after bloom
- **Size:**
 - 2-5 cm
- **Distance between fruits:**
 - 5-15 cm
- **Cost:**
 - 25-30 min/tree
 - 200-300 hours/ha
 - 3,43-4,11 €/tree
- **Waste generated**
 - 50-80%



Thinned fruits

Apricot



Cherry



Plum



Comercial

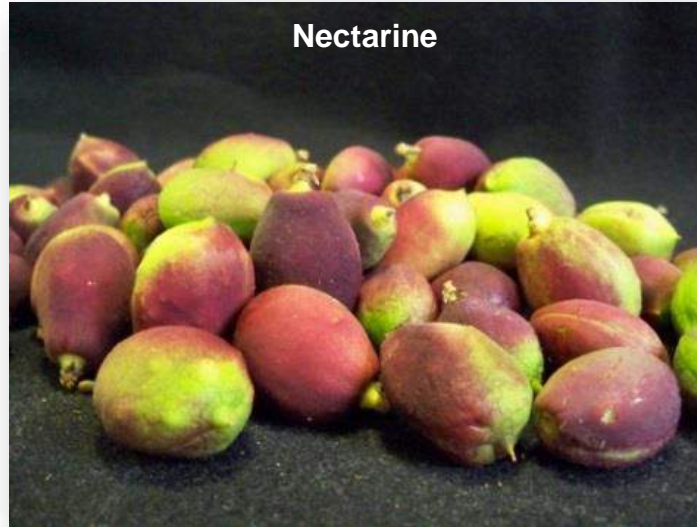


Thinned fruits

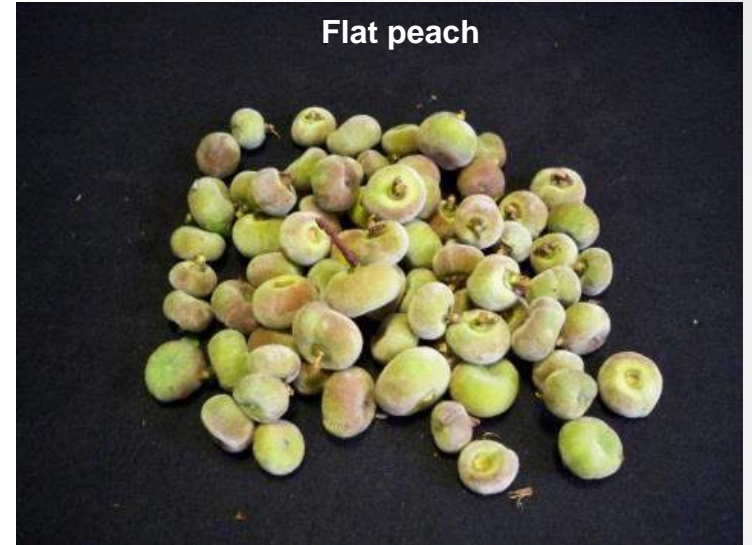
Peach



Nectarine



Flat peach

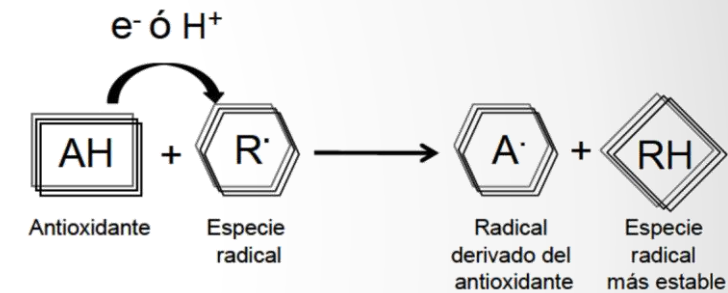
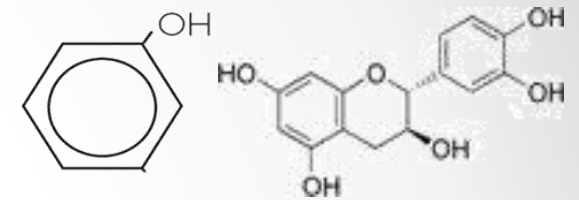


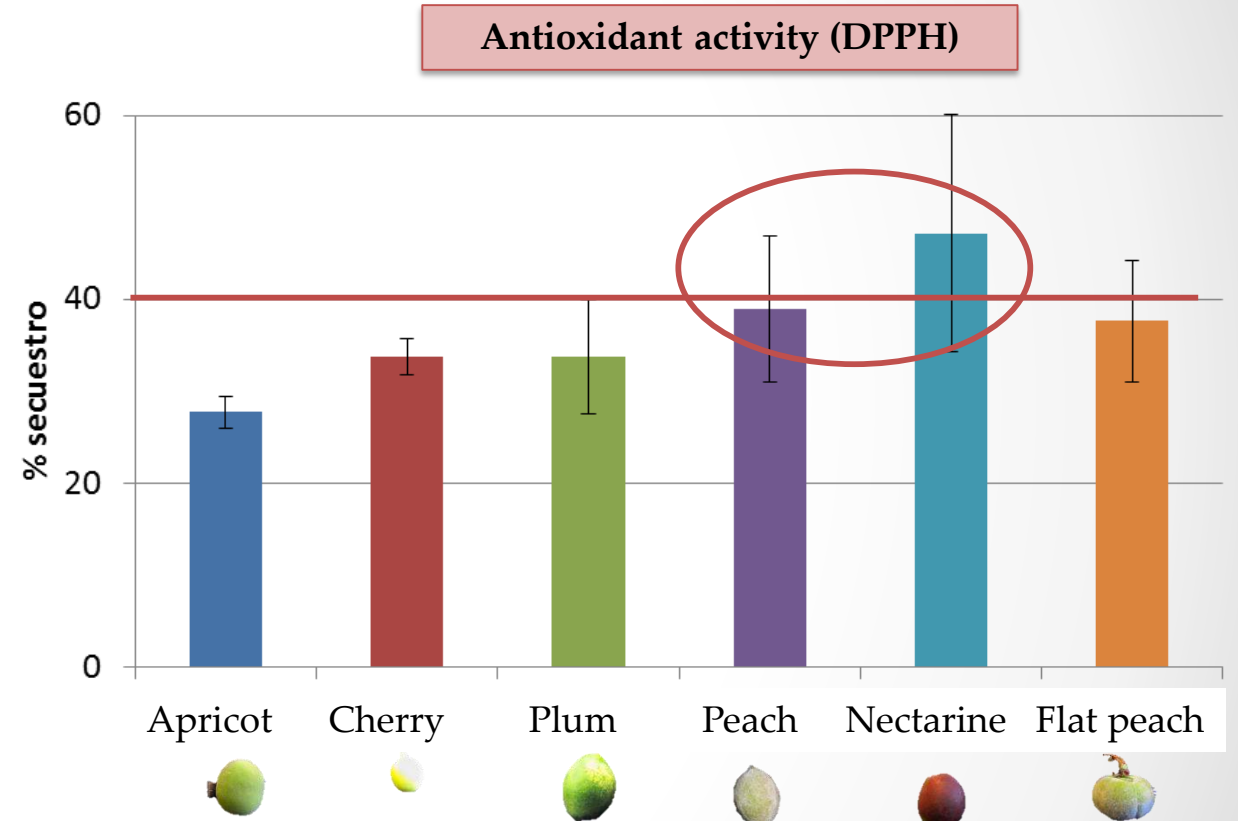
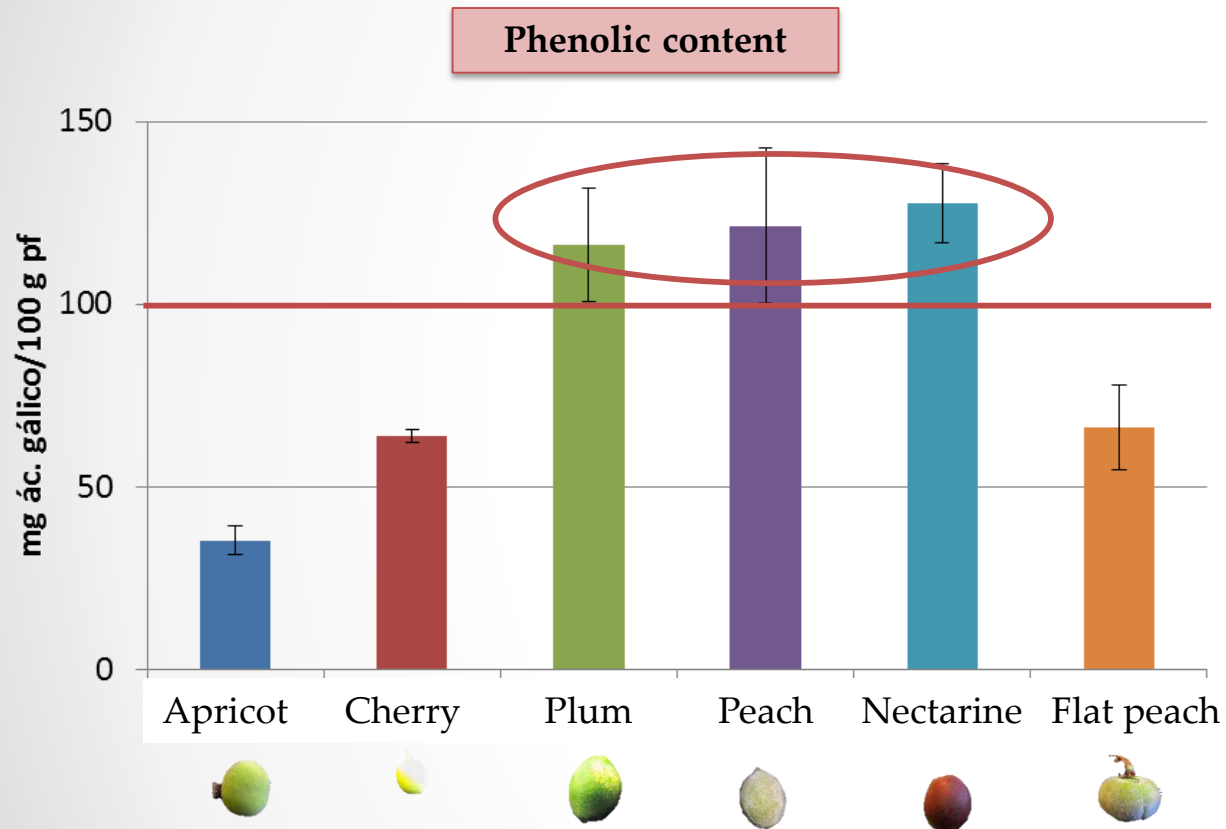
- Nowadays, there is no **optimal** procedure for their use
- Fruits at an early stage of maturity → higher content of bioactive compounds
- **Large volume** of by-products: their use might **generate economic profits**



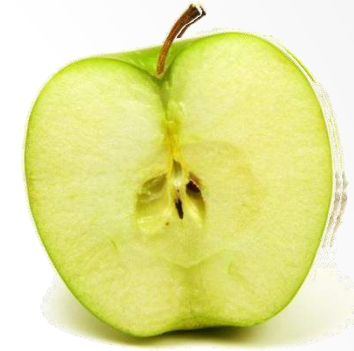
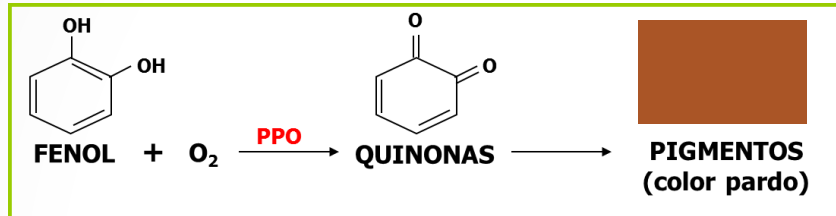
Could thinned fruits be considered a new source of compounds with functional and/or technological interest?

- **Antioxidants:** inhibit the free radicals oxidation
 - Phenols
 - Flavonoids
 - Other compounds
- **Free radicals:** unpaired electron and highly reactive
- **Health effects:**
 - Free radicals causes diseases
 - Endogenous and exogenous antioxidants
- **Effects on food: lipid oxidation**



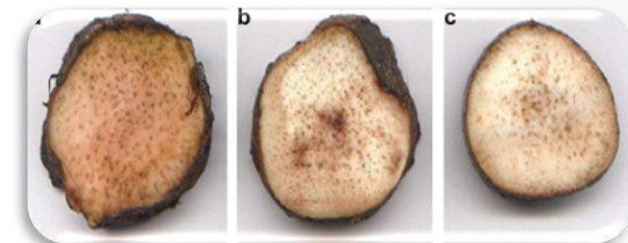


- The problem of **enzymatic browning**



- Browning control**

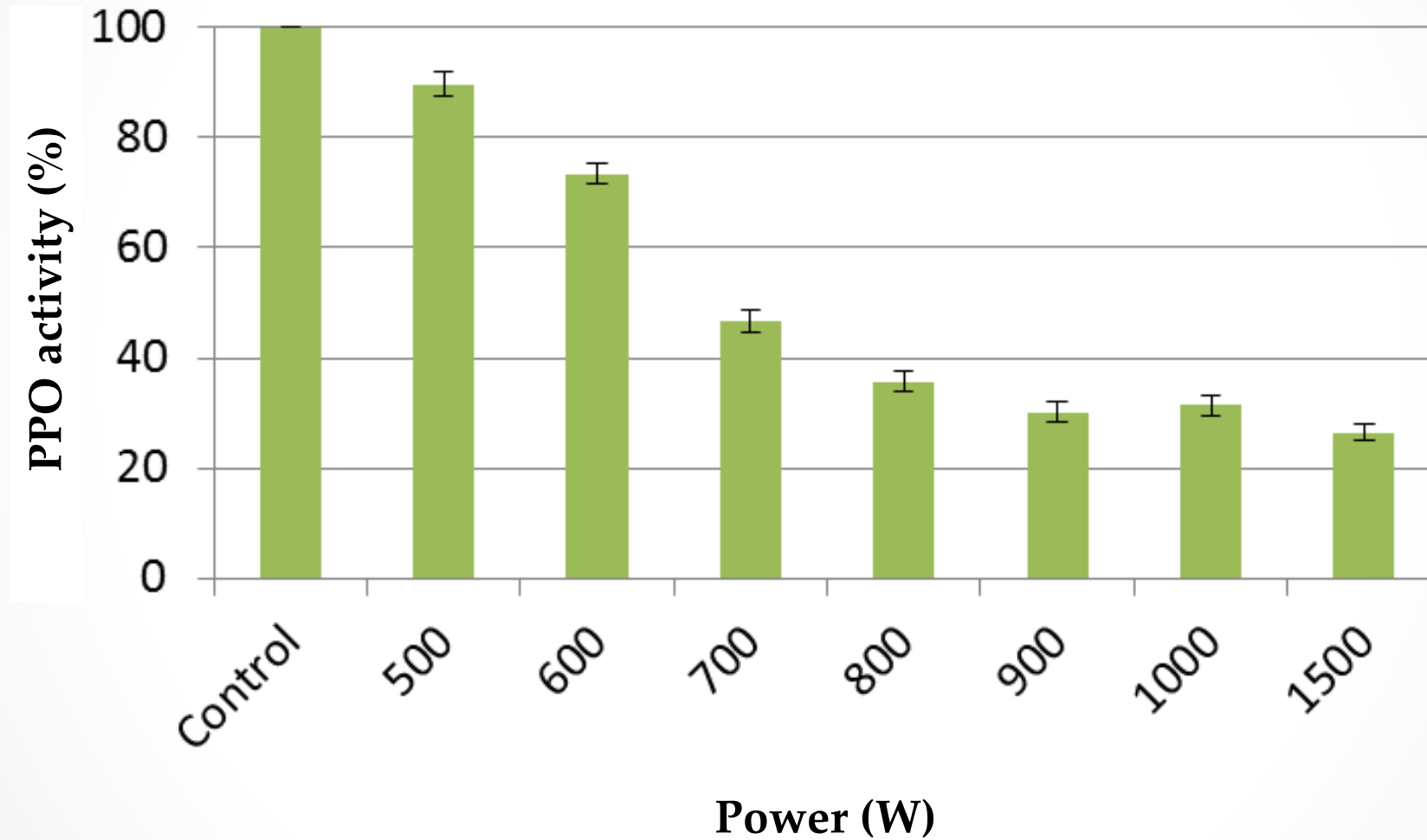
- Modification of pH
- Use of chelator
- Complexing agents
- Reducing agents
- Enzyme inhibitors



Lee et al., 2007



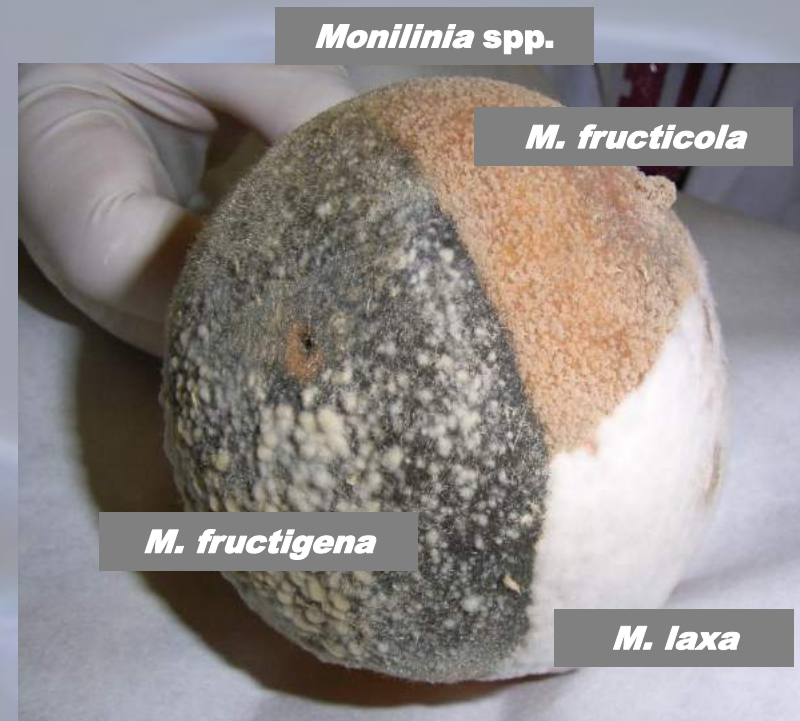
Nectarine extract

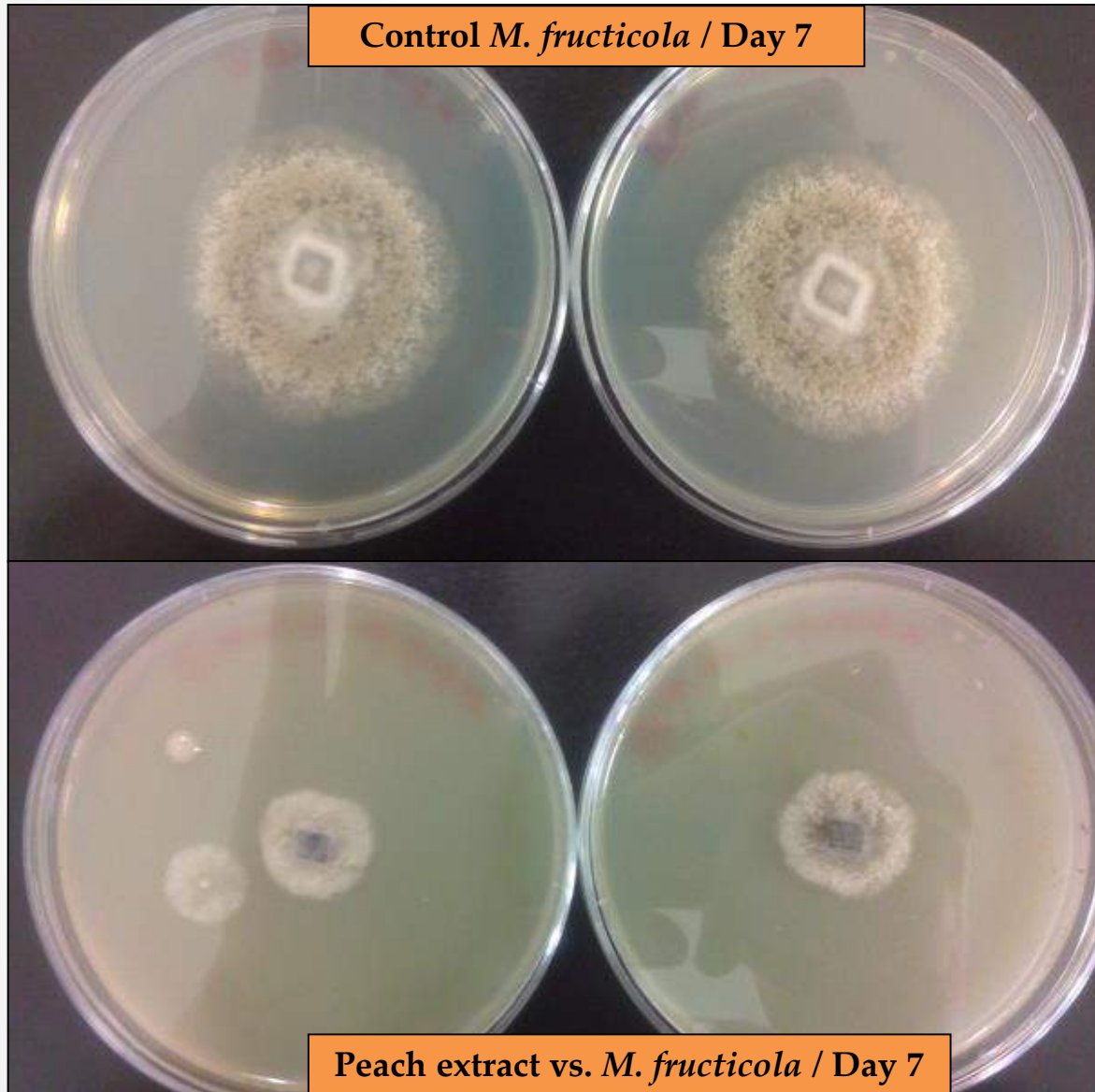


- Substances that slow down microbial growth or inactivate microorganisms.
- The search for natural antimicrobials has focused on two aspects: **food safety or microbiological alteration**

Microbiological alteration

By-product	Extract	Microorganism
Pomegrante (peel and seeds)	Methanol	<i>Penicillium italicum</i> <i>Rhizopus stolonifer</i> <i>Botrytis cinerea</i>
Longan (seed)	Water	<i>Candida albicans</i> <i>C. parapsilosis</i> <i>C. krusei</i> <i>Cryptococcus neoformans</i>
Grapefruit (peel)	Ethanol	<i>C. albicans</i>
Grape (peel)	Ethanol	<i>Zygosaccharomyces rouxii</i> <i>Z. bailii</i>
Orange (peel)	Essential oil	<i>Aspergillus flavus</i>
Orange (pee)	Essential oil	<i>Aspergillus niger</i>
Tangerine (peel)	Essential oil	<i>Aspergillus flavus</i>
Grapefruit (peel)	Essential oil	<i>Penicillium chrysogenum</i> <i>P. verrucosum</i>





Growth Inhibition 26,3%

Control *M. laxa* / Day 10

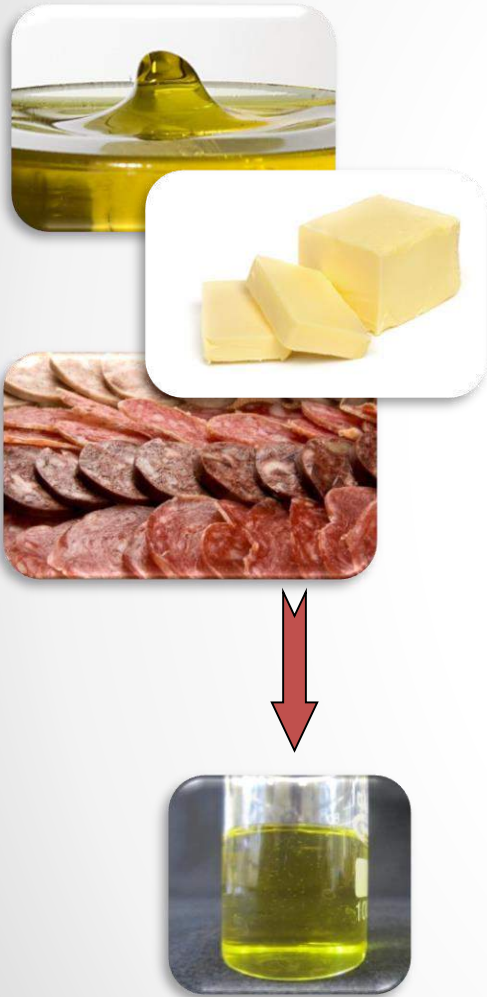


Peach extract vs. *M. laxa* / Day 10

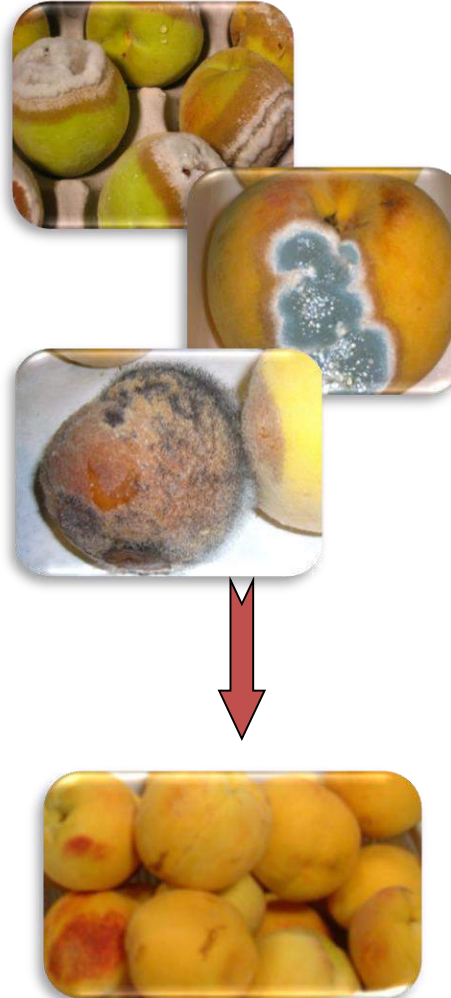


Growth Inhibition 65,2%

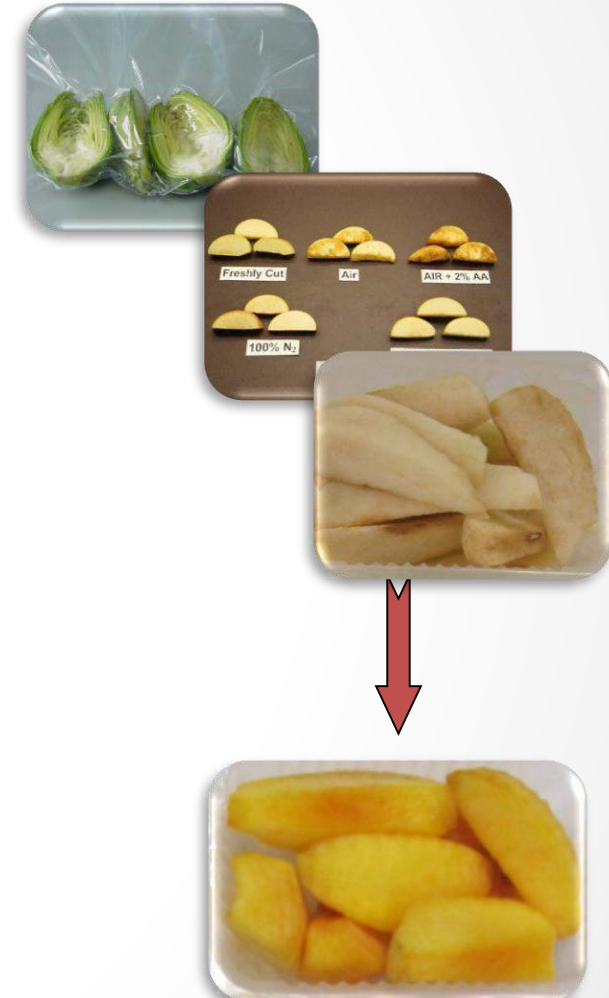
Lipid oxidation



Mold alteration



Enzymatic browning



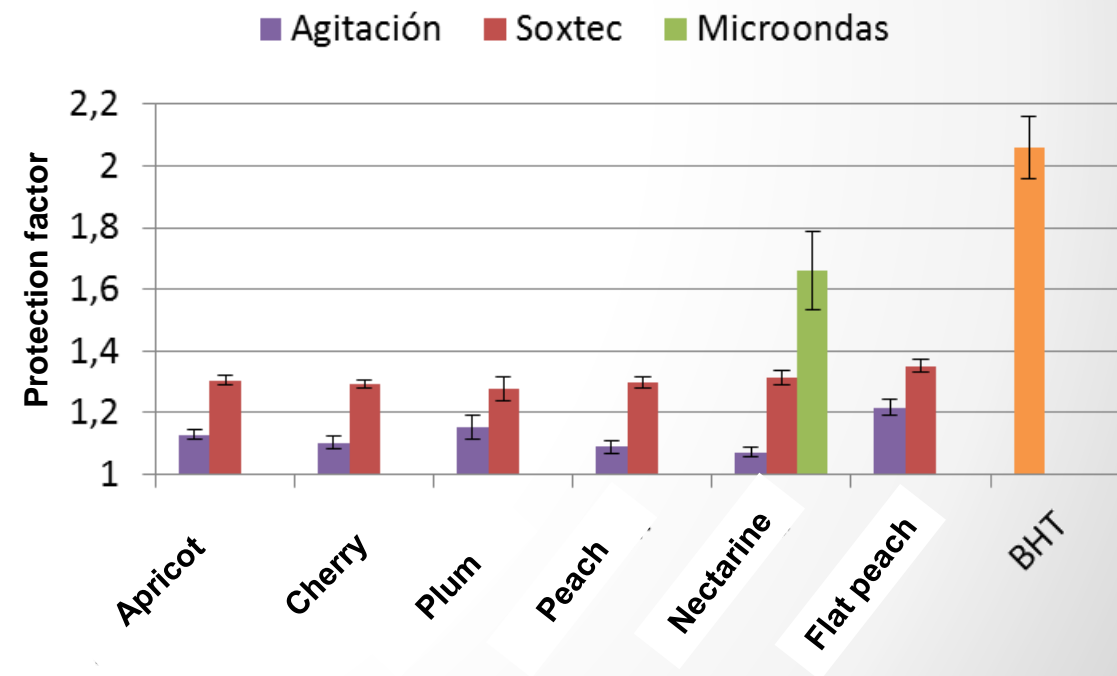
Technological applications: lipid oxidation



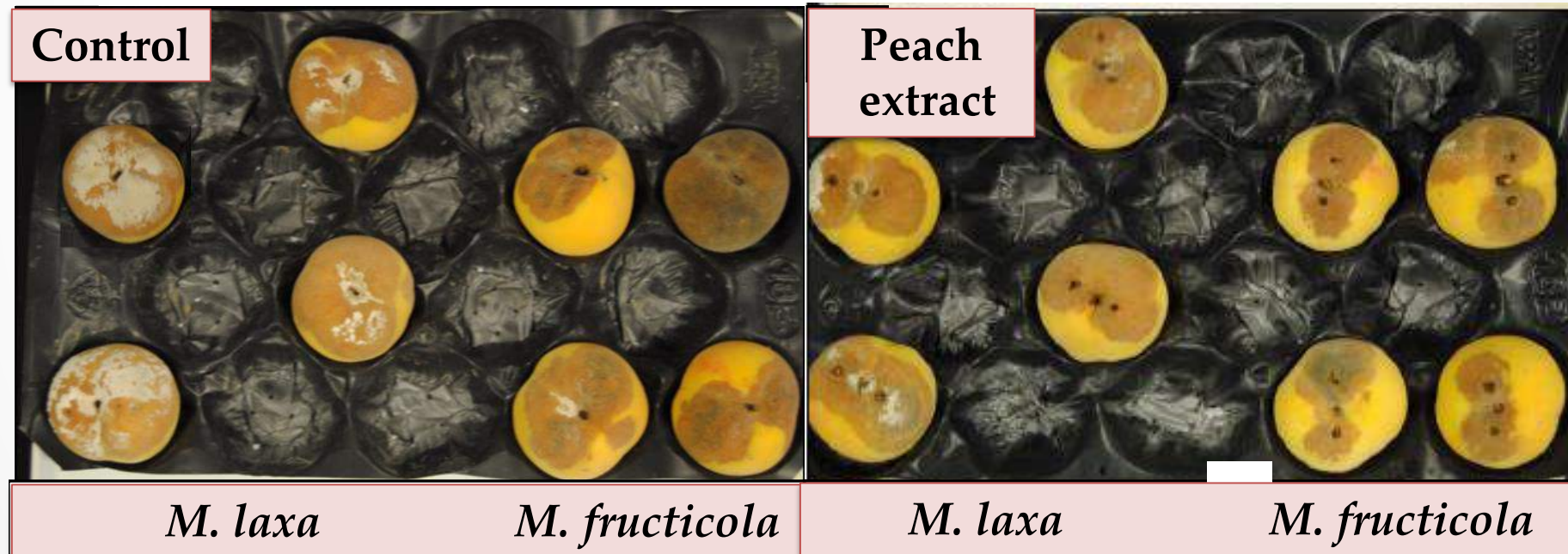
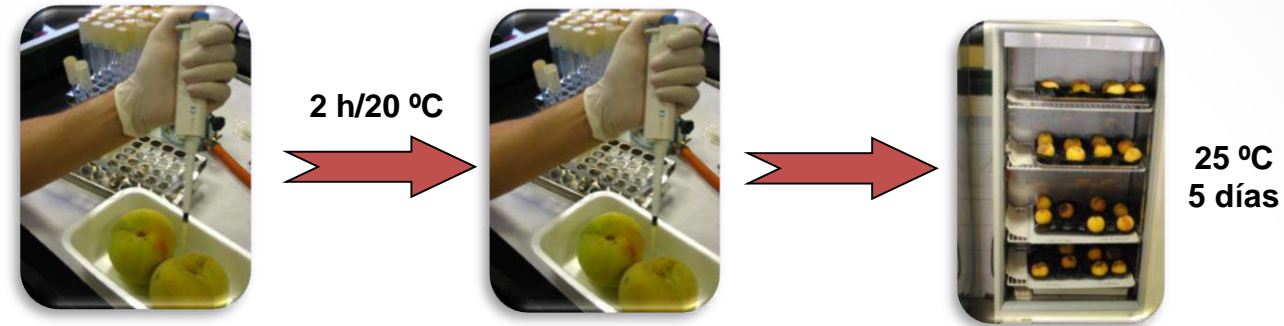
Olive oil
before
treatment
(Control)

Nectarina extract after
treatment

Olive oil after
treatment

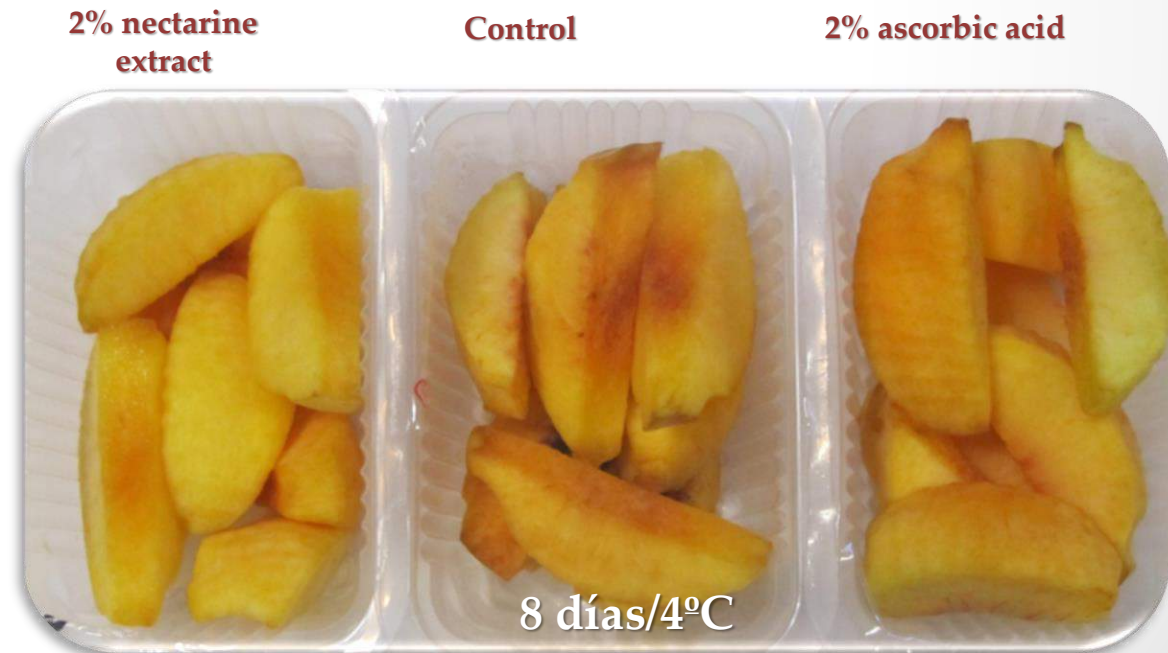
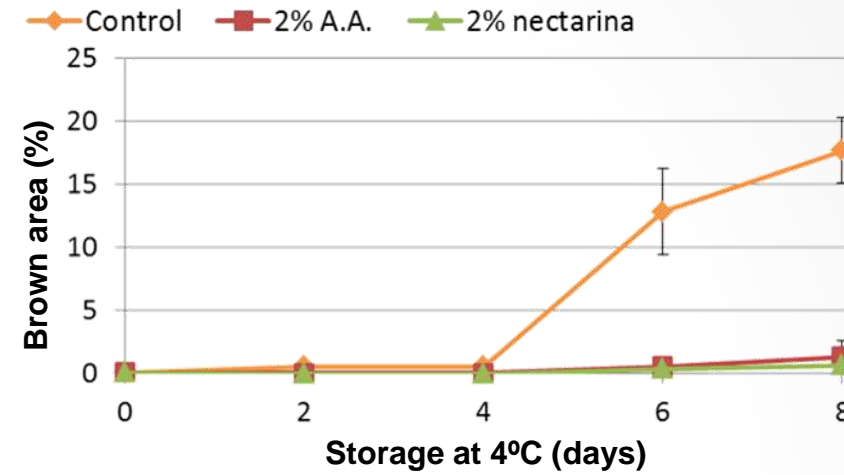
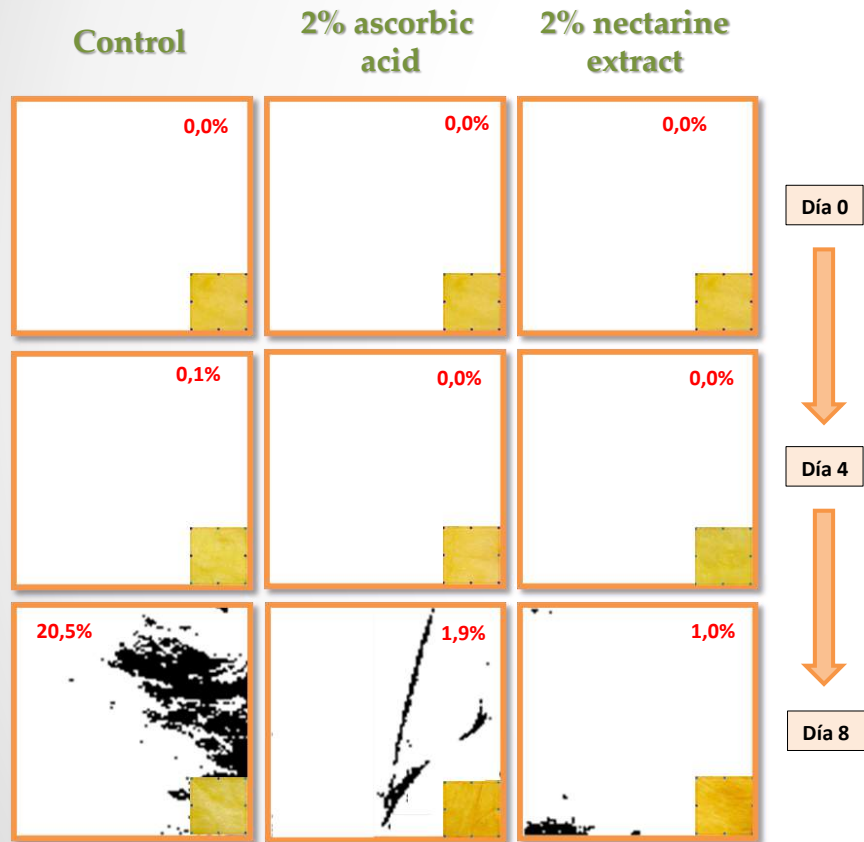


Technological applications: mold alteration



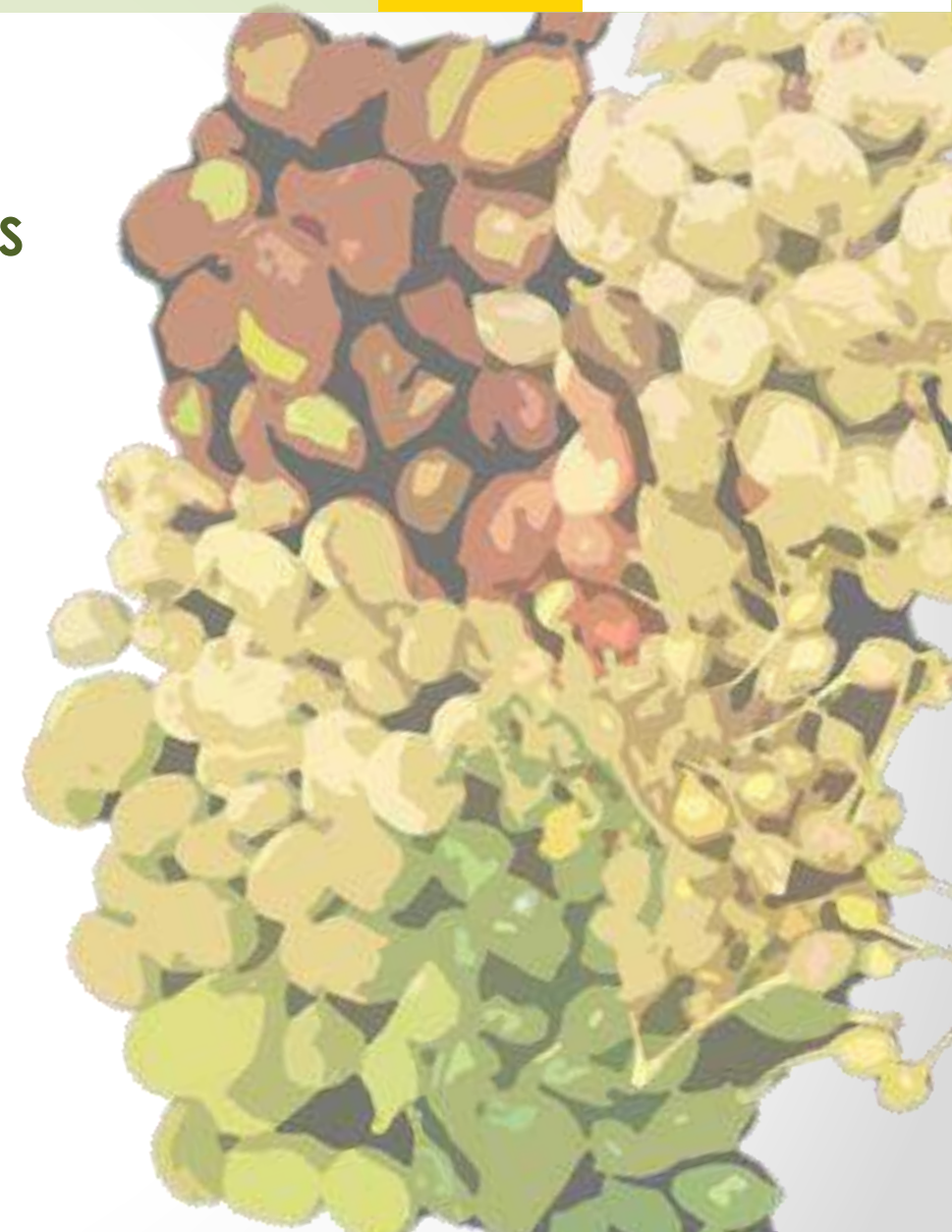
Technological applications: enzymatic browning

PACKAGED IN PCA (10%O₂ + 10% CO₂)



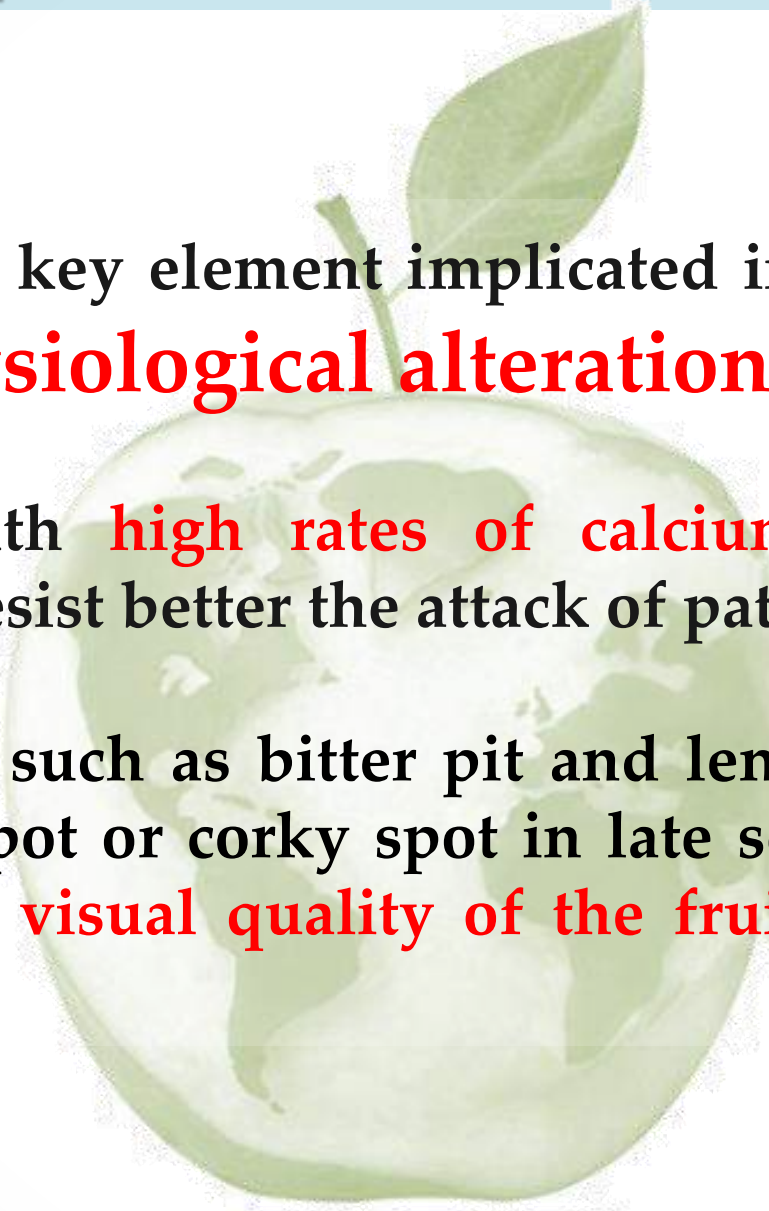
We have demonstrated that thinned fruits have
ANTIOXIDANT, ANTIFUNGAL AND ANTIBROWNING ACTIVITIES
and now, the next step is looking for an
INDUSTRIAL APPLICATION

- Antioxidant for use in plastic package
- Antioxidant extracts for use in processed foods
- Antioxidant extracts for use in cosmetics
- Antibrowning extracts for foods
- Antifungal extracts for fruits
- ...



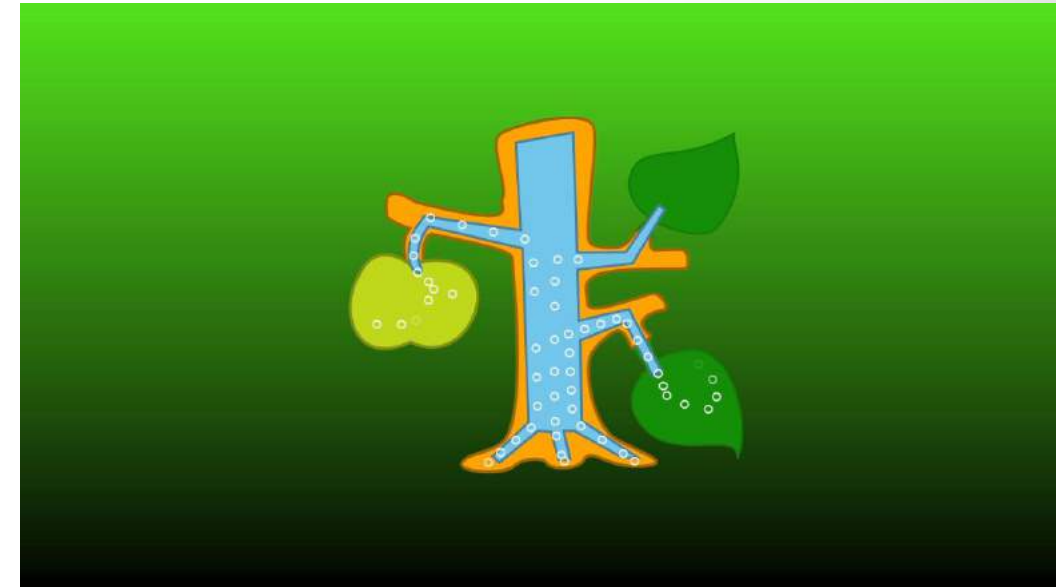
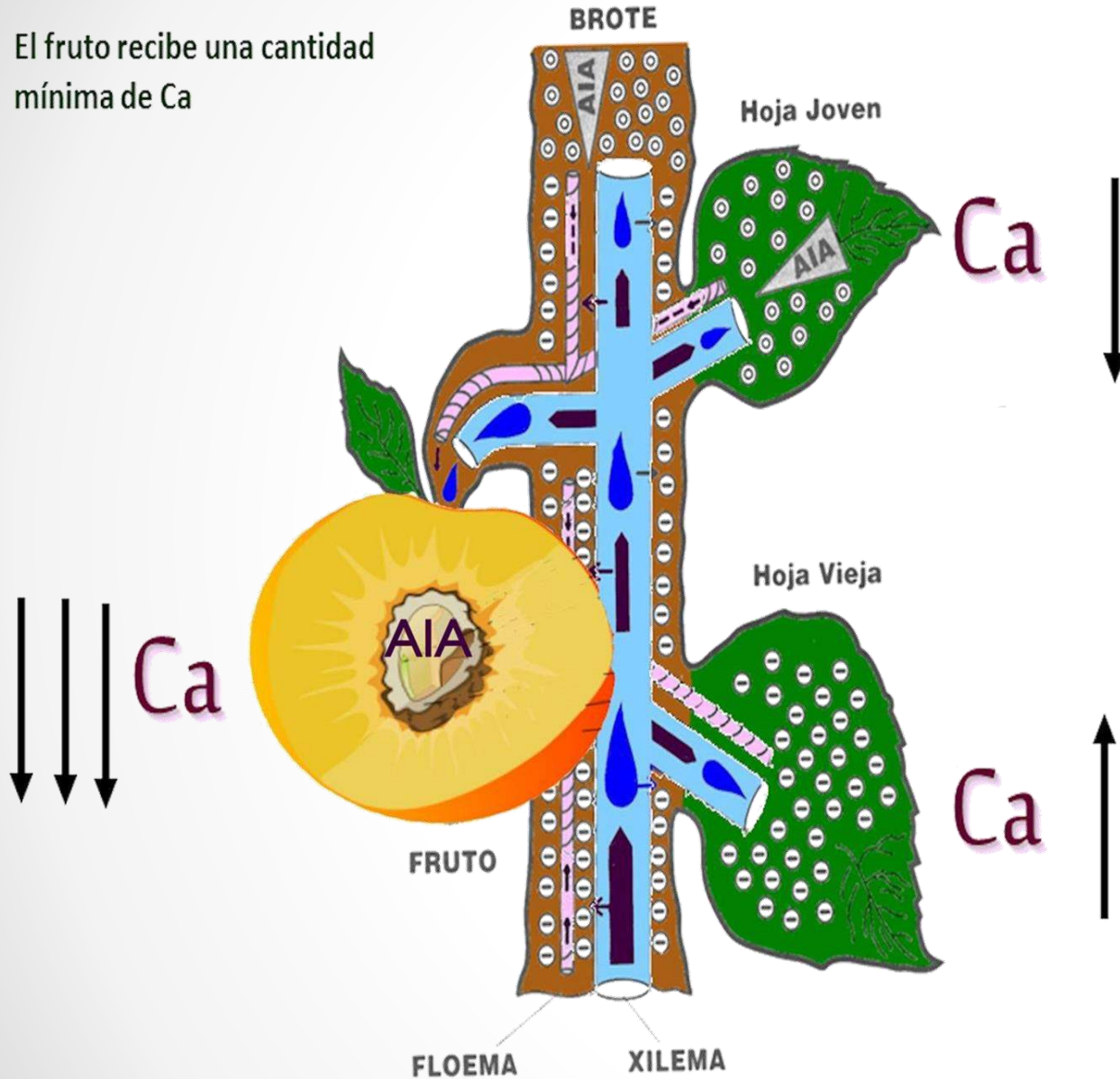


Calcium foliar applications using only food additives: a sustainable alternative for crop nutrition

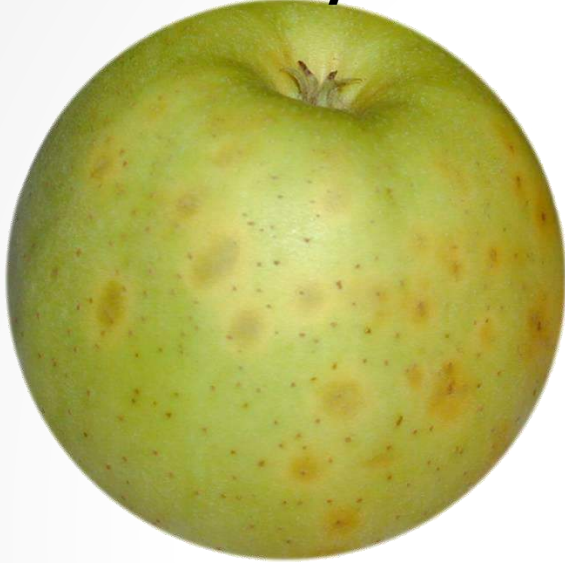
- 
- 🍎 **Calcium** is the key element implicated in the **fruit quality** and in the develop of **physiological alterations**
 - 🍌 Plant tissues with **high rates of calcium** are firmer, enter later in senescence and resist better the attack of pathogens.
 - 🍌 **The corky spots**, such as bitter pit and lenticel blotch pit in apples and vitrescent dark spot or corky spot in late season peaches, **deteriorate the organoleptic and visual quality of the fruit and cause serious losses in production.**

Calcium transport

El fruto recibe una cantidad
mínima de Ca



Bitter pit



Vitrescent Dark Spot



Lenticel blotch pit



Corky Spot



Calcium foliar application



Food additives

0,3-0,5% Calcium

Three applications



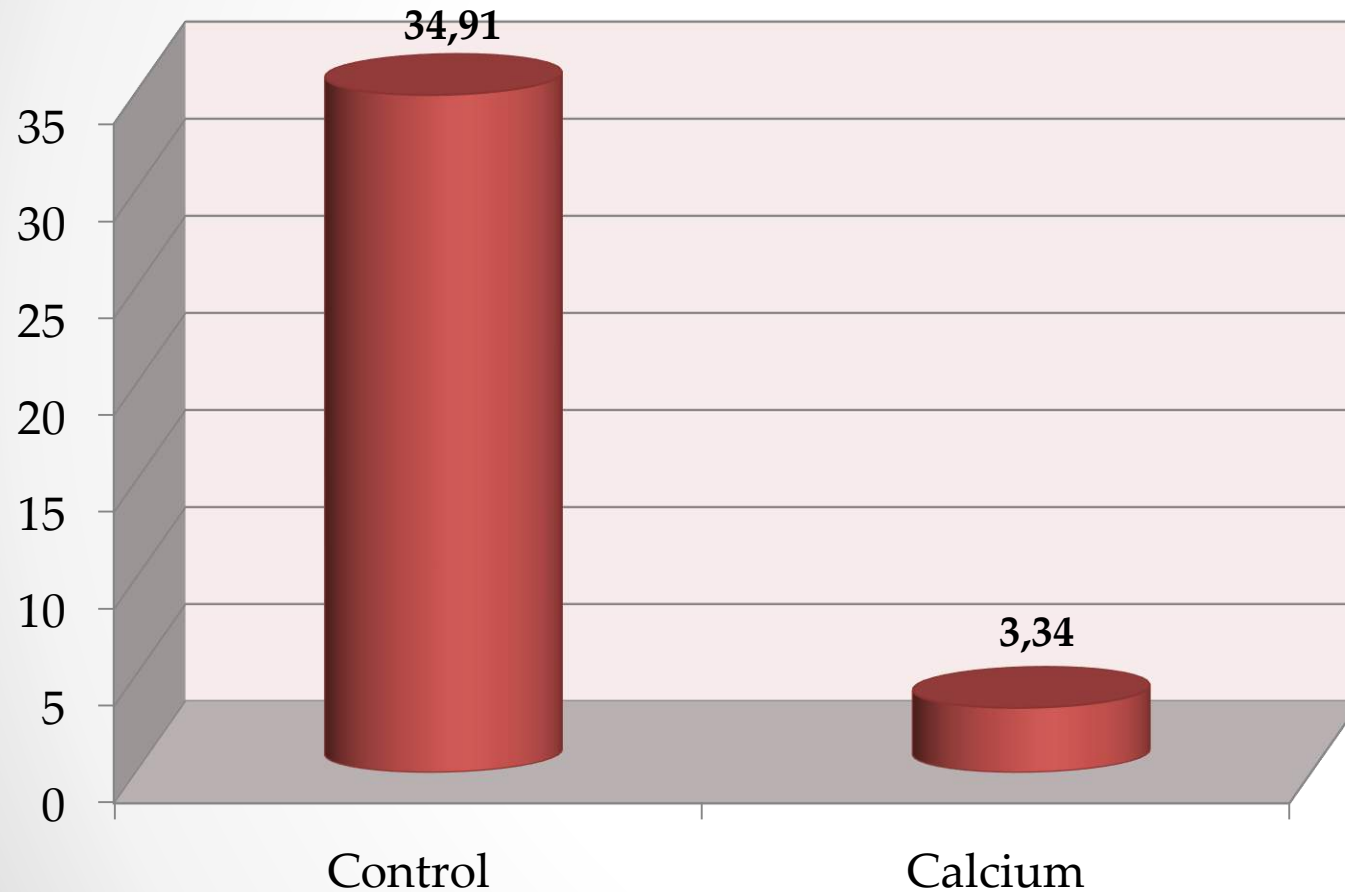
**Coating remains
over time**

**It rehydrates with
environmental
humidity**

Industrial scale



Affected fruits (%) by calcium related physiopathies (bitter pit and lenticel blotch pit) after 5 months of cold storage
Season 2014

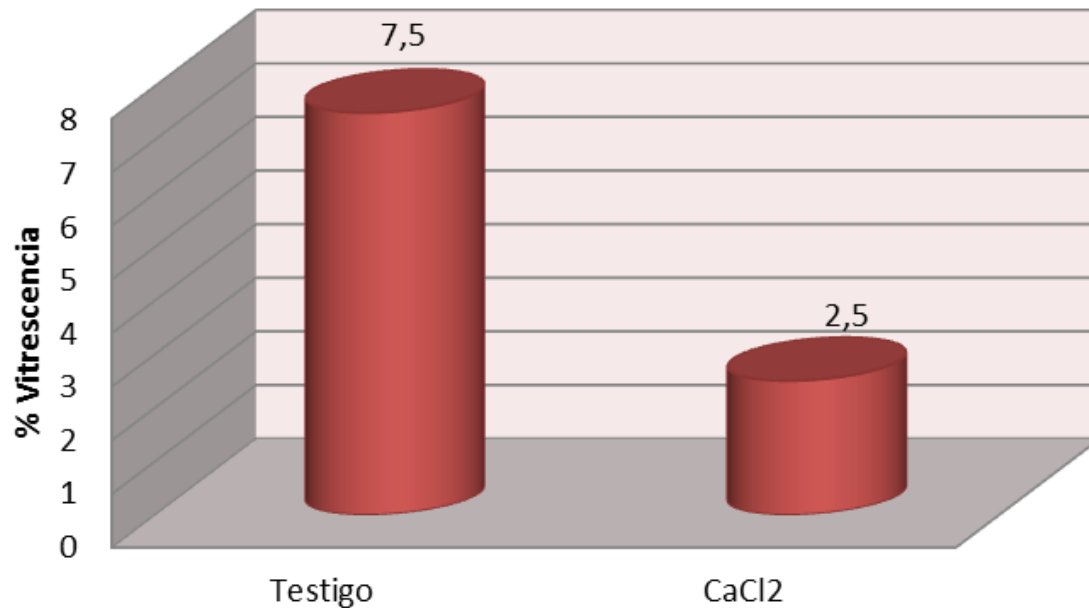


**GOLDEN SMOOTHIE
APPLES**

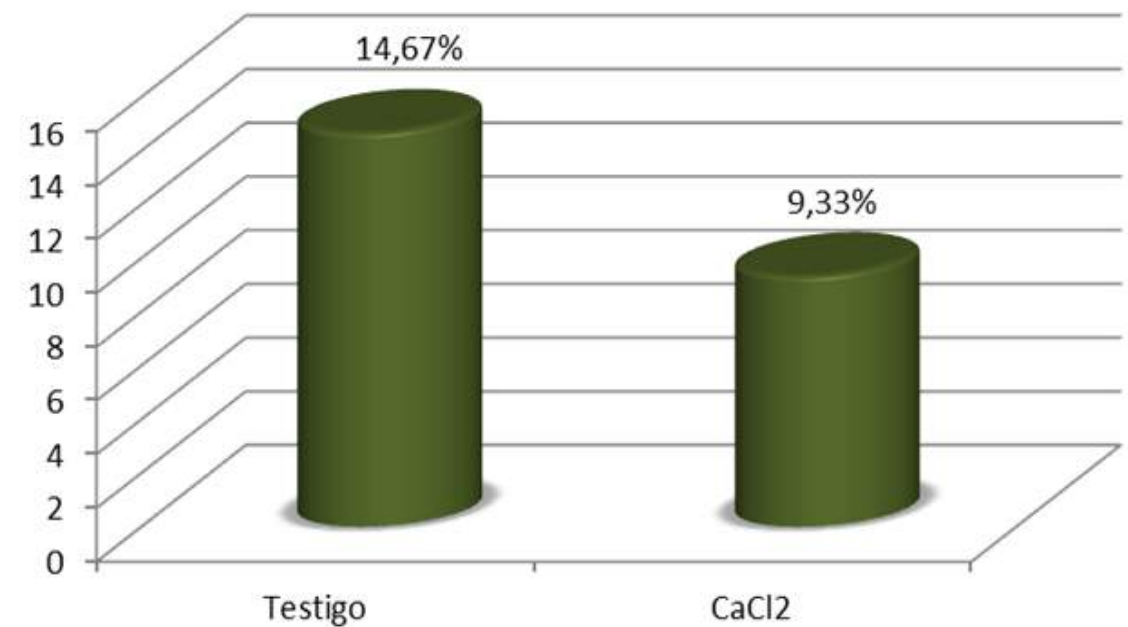
**Practical experience:
contracts with private
companies during 5 years
(50 ha)**

Practical experience: D.O.P. Melocotón de Calanda (Late season peach)

Vitrescent Dark Spot (Season 2015)



Corky Spot (Season 2015)





- Commercial apple orchards with **minimal incidence of BP** and other physiological alterations.
- In late season peaches the **appearance of vitrescent dark spot and corky spot is reduced**.
- **Greater firmness** to improve aptitudes for the long distance transport (export) without losing neither organoleptic properties nor texture.



**Low impact treatments without
chemicals to maintain the quality
of fruits during storage**

- Details:
 - Low Oxygen (0-1% O₂)
 - Room temperature
 - 2-10 days
- Successfully applied to apples:
 - Hamper the **production of ethylene** (Gorney et al., 1997, Stow et al., 2000)
 - **Control biotic disorders** as an alternative to the use of agrochemicals (Chervie et al., 1997, Ke et al. 1992, Liu et al., 2008)
 - **Decrease** significantly the rate of **apple scald** (Lurie et al., 1992, Wang et al., 2000, Zanella et al., 2003, Pesis et al., 2007)
 - **Decrease** the **bitter pit incidence** during cold storage (Val et al., 2010)

Low Oxygen Treatment: LOT in apples



Control: 4°C
4 months

LOT: 1-2% O₂
20°C
10 days

4°C
4 months



Val et al., 2010

- Visual aspect of Golden Reinders apples after 4 months of cold storage:

CONTROL

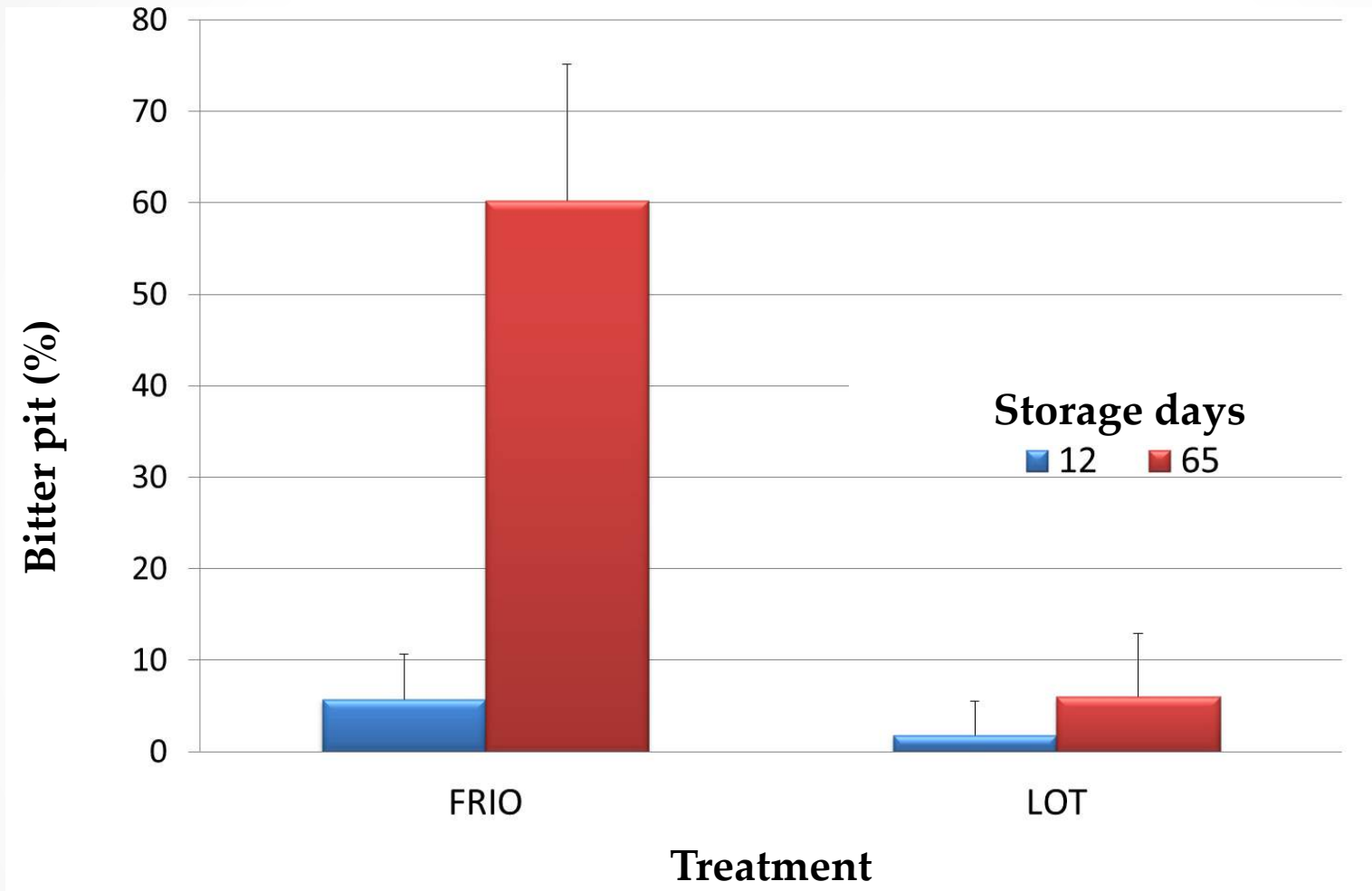


LOT



Val et al., 2010

Low Oxygen Treatment: LOT in apples



Evolution of respiration activity and production of ethylene in close system (mg/h/kg).

	Ethylene			O ₂			CO ₂		
Days of storage after treatment	LOT	Cold	sign	LOT	Cold	sign	LOT	Cold	LOT
12	2,74	35,59	***	15,89	9,40	***	9,00	7,09	*
27	11,03	44,99	***	8,57	8,85	ns	4,09	7,21	*
65	64,79	70,42	ns	14,87	14,79	ns	10,26	12,87	*

Reducción de fisiopatías en manzana mediante la aplicación de Tratamientos Postcosecha Combinados de Bajo Impacto

ManzImpacto



Low Oxygen Treatment: LOT in apples

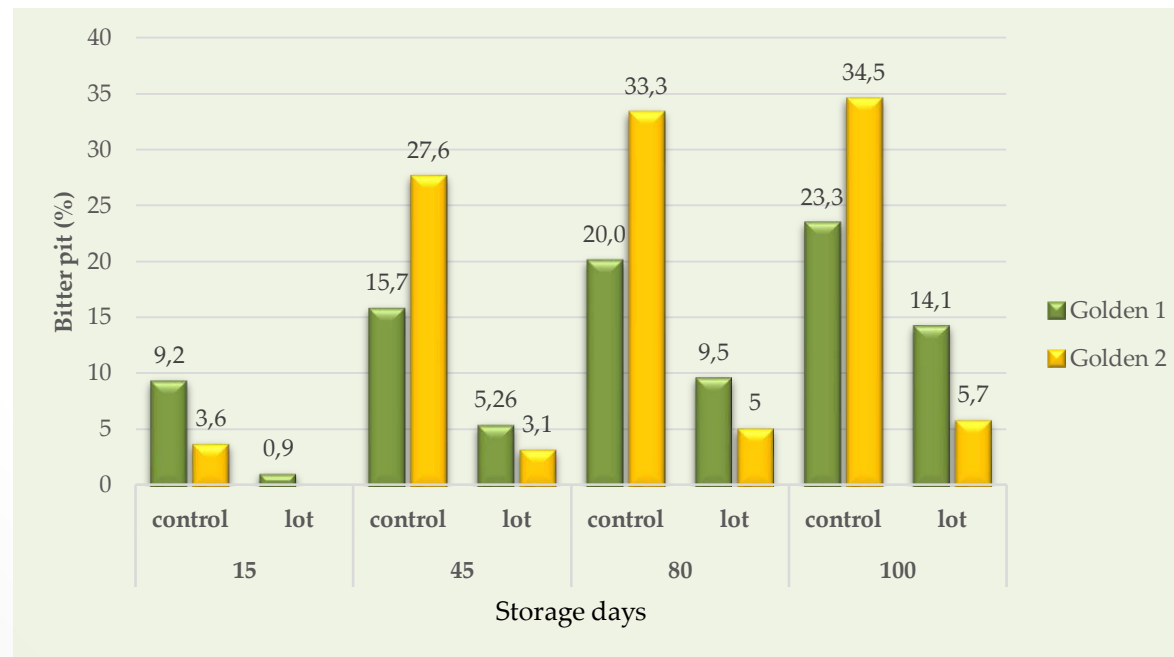
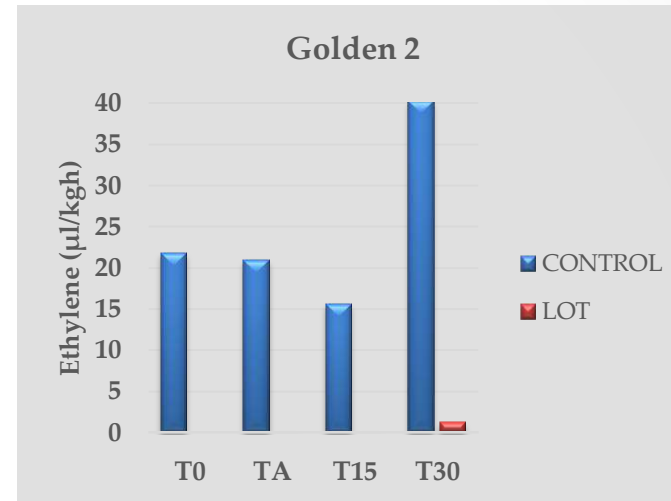
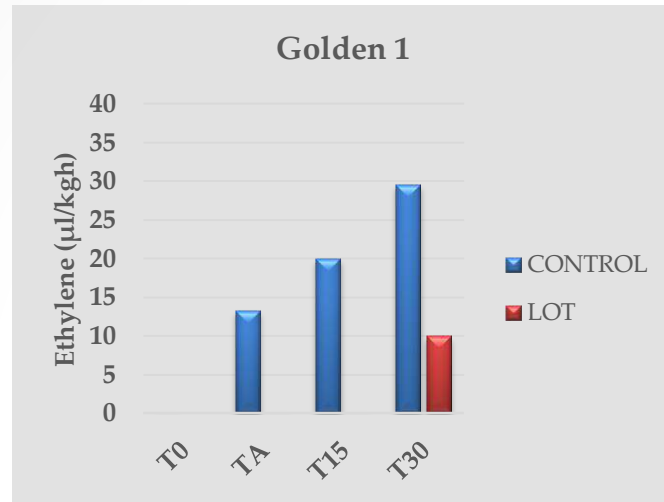


- Illerfred system and Palliflex bags
- **Low O₂ (0-1%)**
- Room temperature (18-20 °C)
- **10 days**



Cold storage (0-1 °C)

Low Oxygen Treatment: LOT in apples



- ✓ Reduction of the percentage of fruits affected by bitter pit
- ✓ Higher firmness
- ✓ Brighter and more yellow coloring
- ✓ Soluble solid content higher
- ✓ Fruits with exceptional organoleptic characteristics and quality

LATE SEASON PEACHES



Var. CHATO

October 25, 2016

LOW OXYGEN TREATMENT: LOT

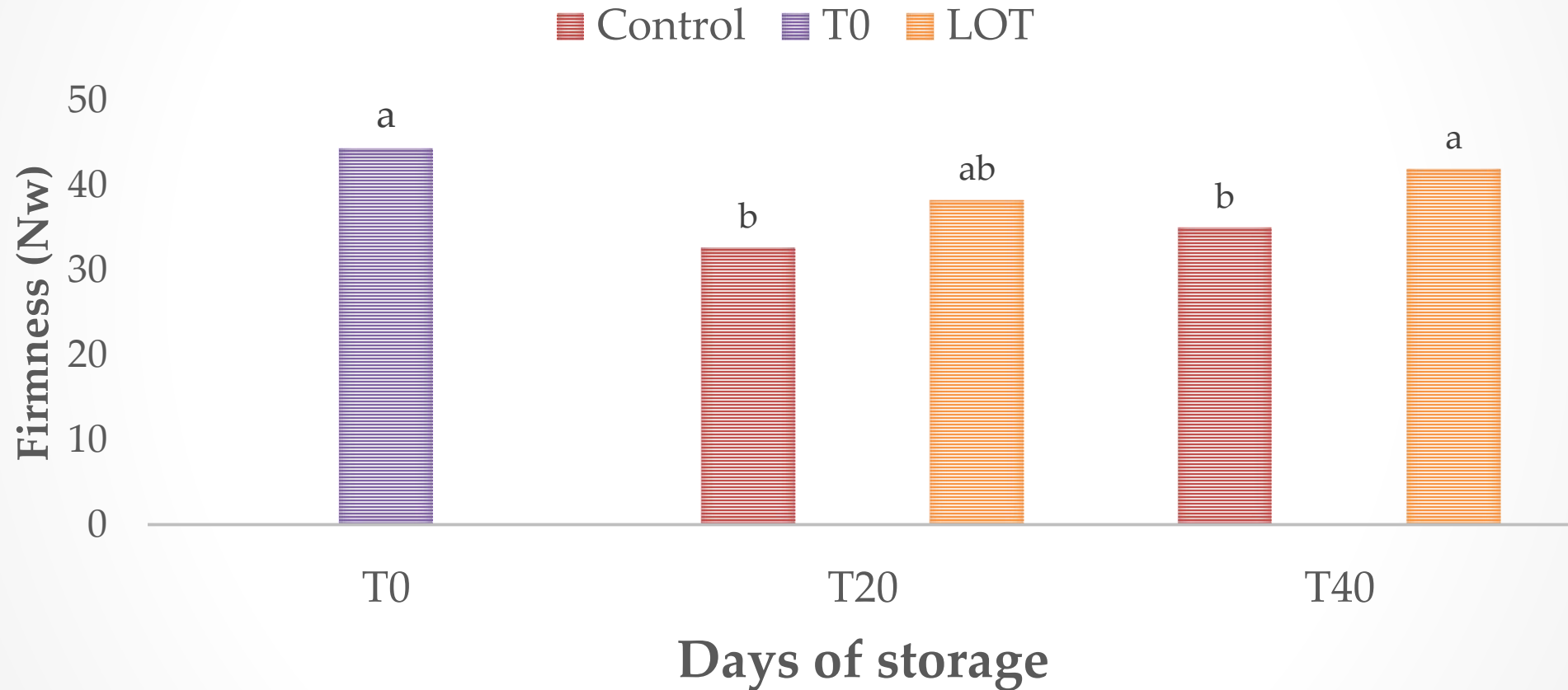


- Illerfred system and Palliflex bags
Low O₂ (0-1%)
- Room temperature (18-20 °C)
48 hours



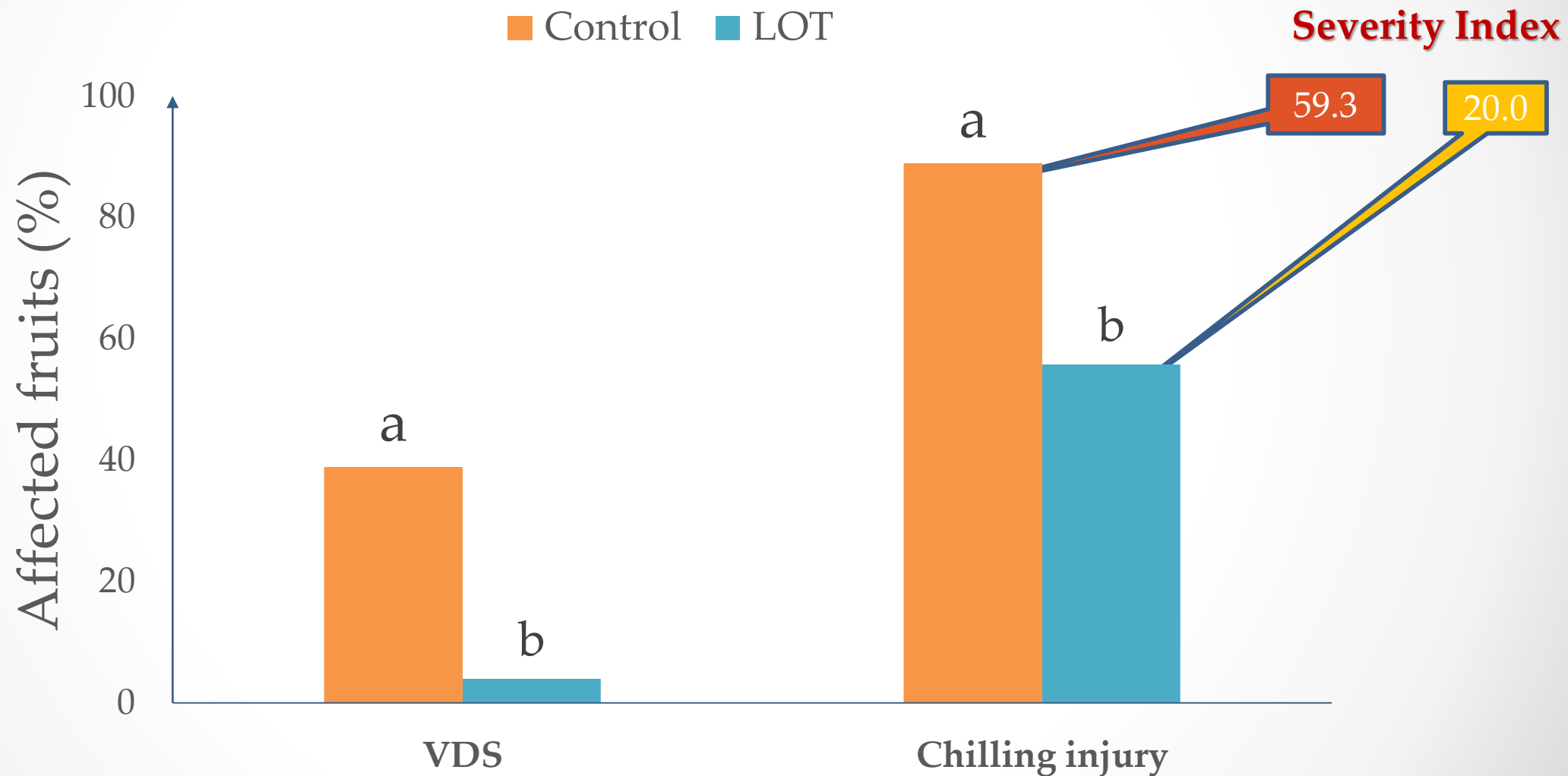
Cold storage (0-1 °C)
Analysis after 20 and 40 days

FIRMNESS



LOT modifies firmness of peaches

PHYSIOLOGICAL ALTERATIONS



- Low oxygen treatment for 2 days at room temperature is effective to maintain firmness after 20 and 40 days of storage, with no effect in other quality parameters.
- LOT reduces incidence of vitrescence dark spot and chilling injury in peaches. Visual aspect of treated fruits is better.
- Sensorial analysis shows better ratings for LOT fruits

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DIEGO REDONDO TABERNER, PhD.

Email: dredondo@eead.csic.es

Tel: +34 976716086